

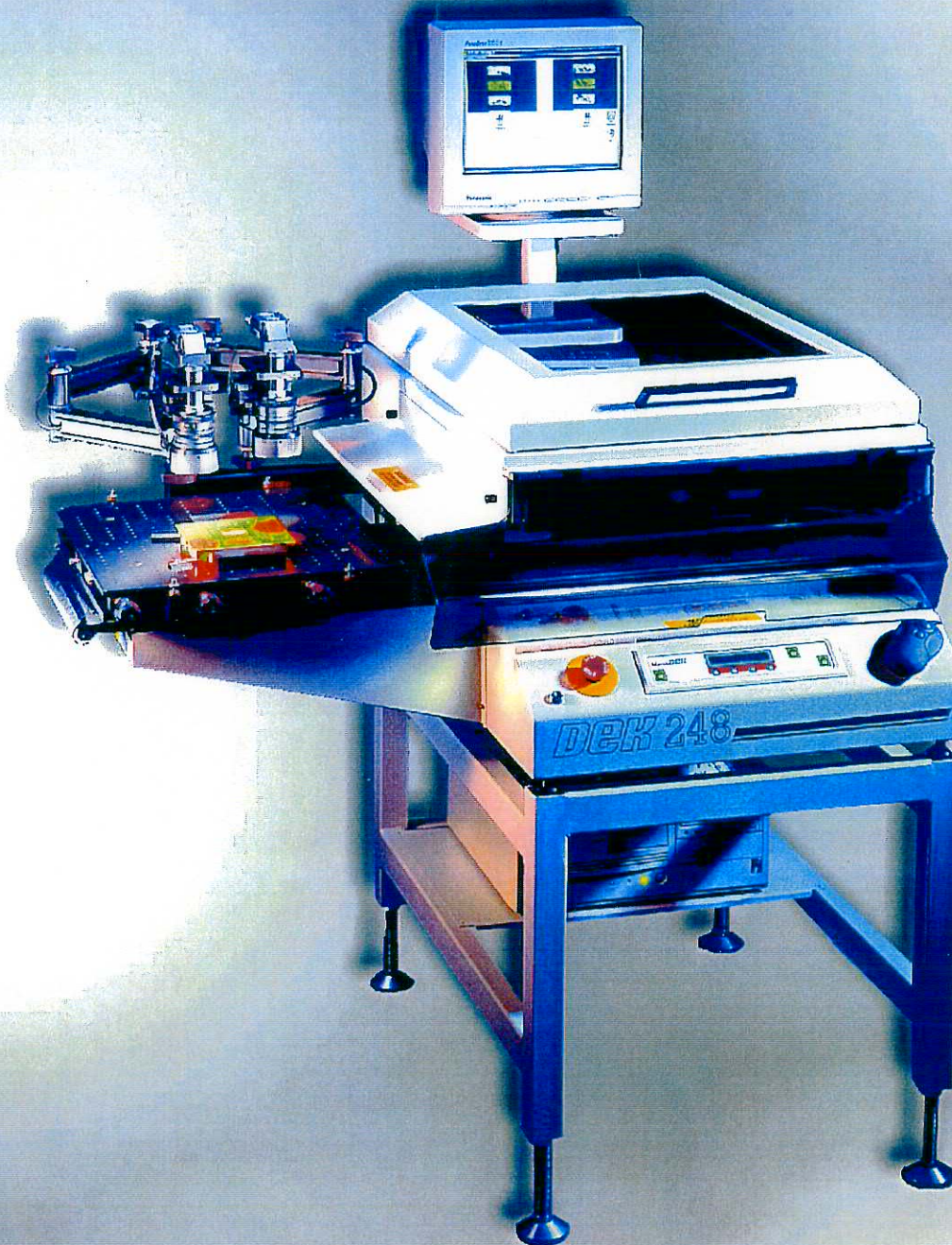
DEK

8
4
2



ELECTRICAL & MECHANICAL DRAWINGS

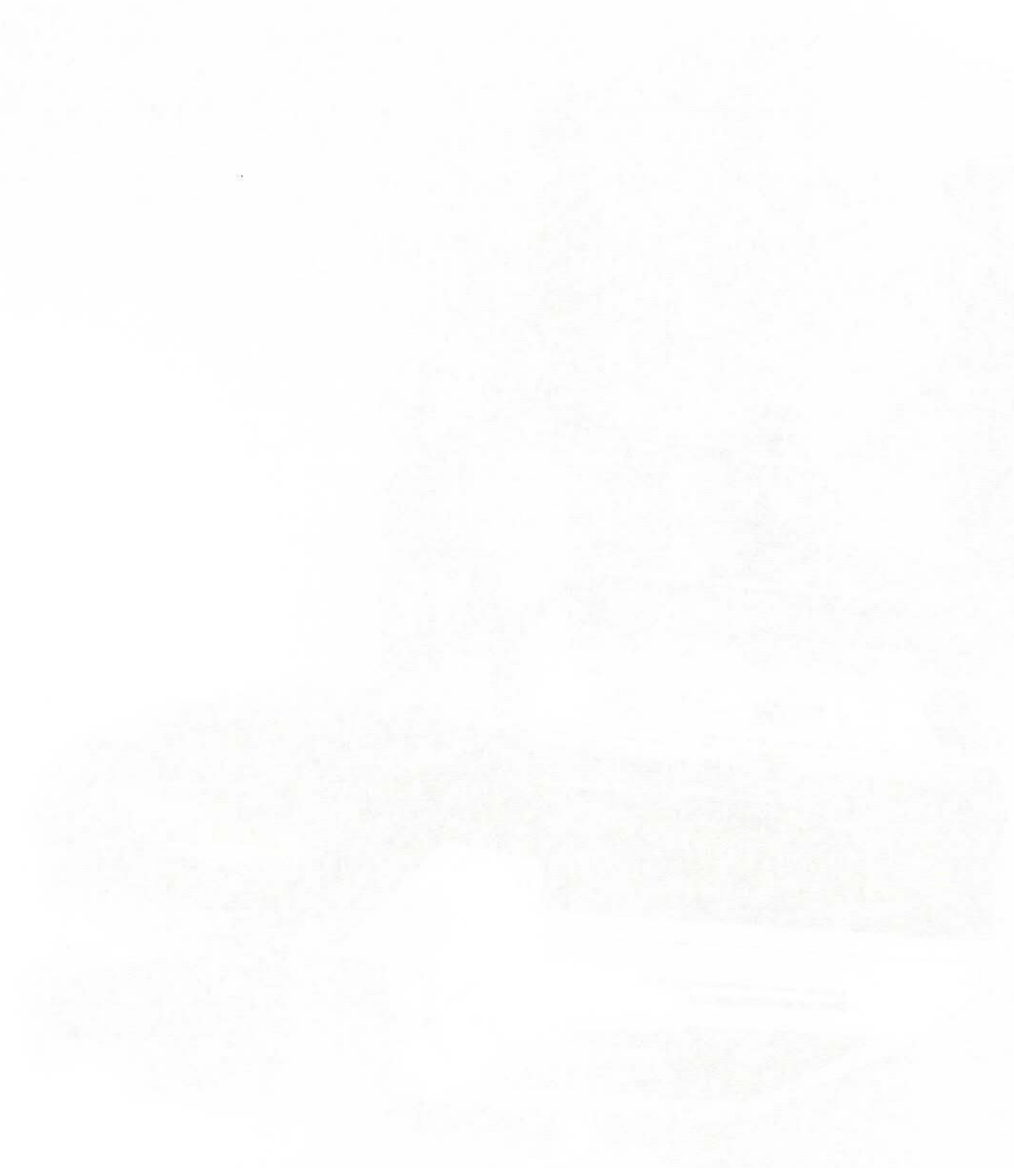
***DEK* 248**



Mechanical and Electrical Drawings

DEK Part No. 248231

RESERVE ON THE DAY
PORTUGAL 16011013 1011 01911012



1011 01911012

CONTENTS

MECHANICAL DRAWINGS

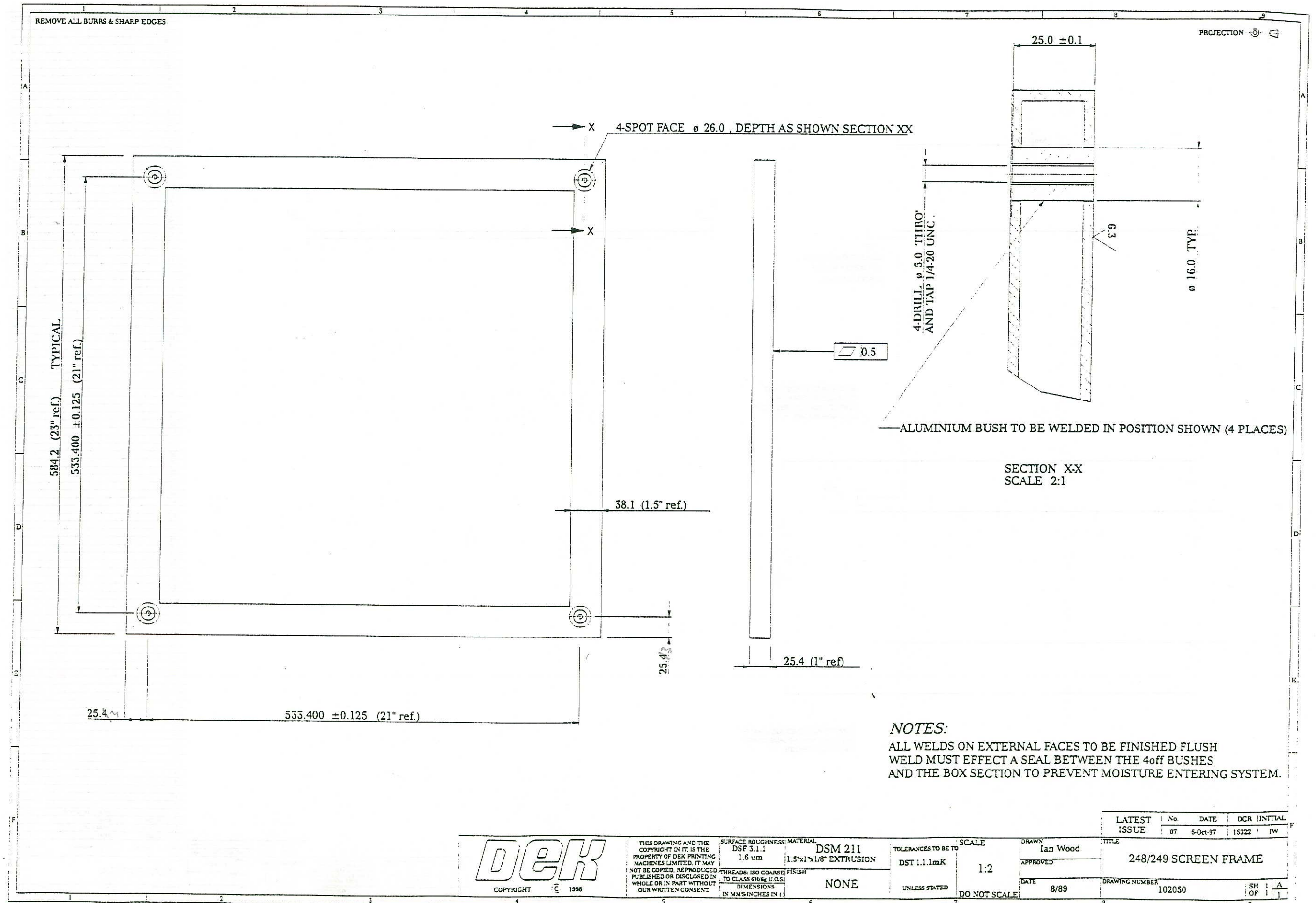
102050	Issue 7	248/249 Screen Frame	1
111178	Issue 4	Mylar Flap	2
111224	Issue 3	Mylar Flap (Vision) G.A.	3
131589	Issue 3	Board Edge Clamp Assembly	4
248062	Issue 9	Service Crate G.A.	5
248065	Issue 5	Print Head G.A.	6
248067S1	Issue 4	Lift Mechanism G.A..	7
248067S2	Issue 4	Lift Mechanism G.A..	8
248068	Issue 7	Print Carriage G.A. - 248 Machine Manual Squeegee	9
248158S1	Issue 3	Swinging Arm Camera G.A.	10
248158S2	Issue 3	Swinging Arm Camera G.A.	11
248159	Issue 3	Manual X-Y Table G.A.	12
248236	Issue 1	Main Machine G.A.	13

ELECTRICAL DRAWINGS

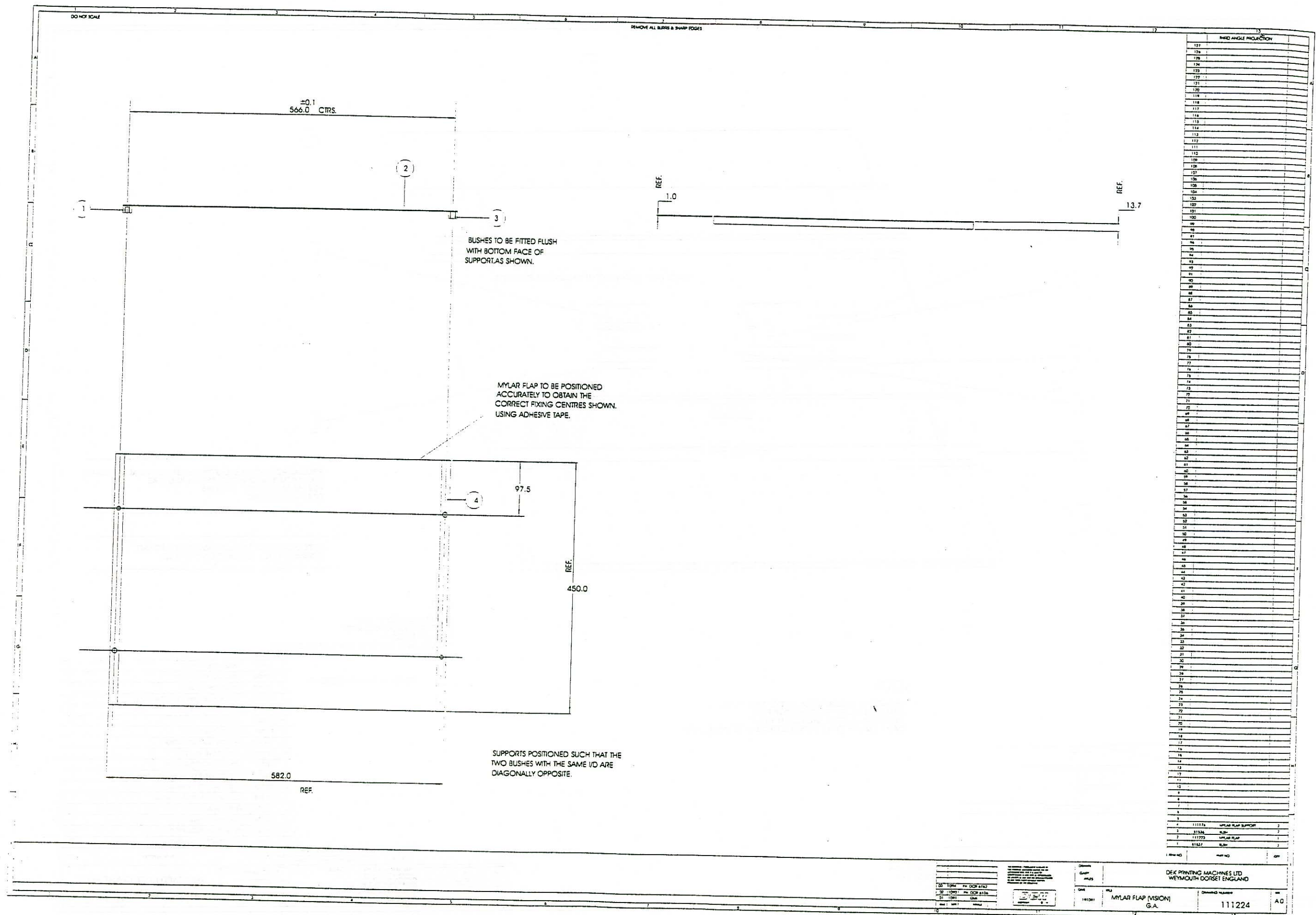
111353	Issue 3	Y3 Control Console	1
131087	Issue 7	Y4 RS Table Circuit	16
131088	Issue 4	Y6 Table Lift Circuit	17
131217	Issue 3	Fascia Circuit	18
131372	Issue 2	Footswitch Circuit	19
131424	Issue 2	Control Board Circuit	20
131441	Issue 3	Y2 Printhead Circuit	21
144665	Issue 1	DEK Align 4 Interface Box Circuit.	22
144712	Issue 1	Service Tray	23
144713	Issue 1	Vision Circuit	24
248063	Issue 4	Pneumatics Circuit	25

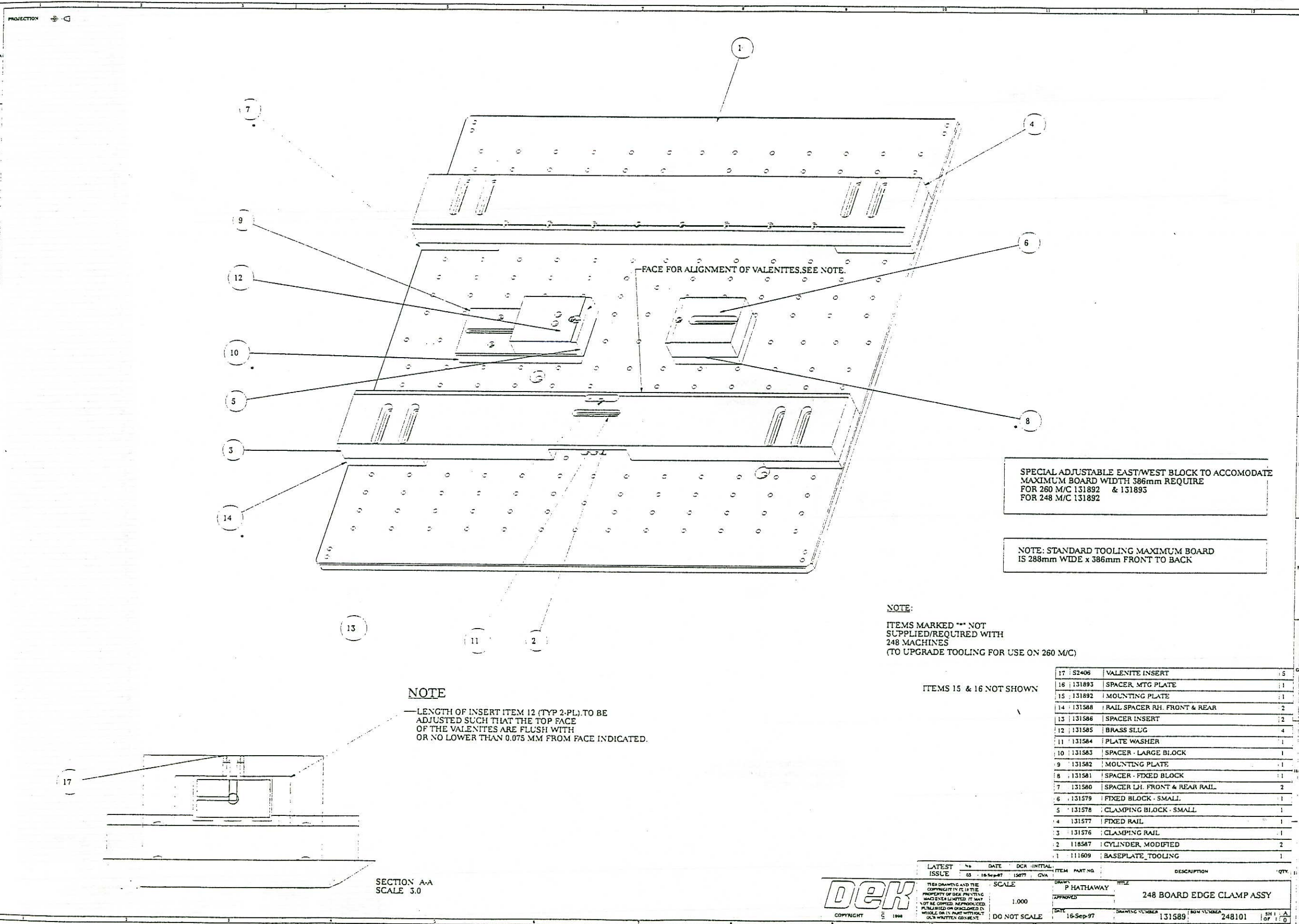
ELECTRICAL DRAWINGS	
101013 Issue 1 80 Control Cabinet	1
101057 Issue 1 70 RS Table Circuit	2
101058 Issue 4 70 Table Lift Circuit	3
101117 Issue 1 80 Control Cabinet	4
101137 Issue 1 80 Control Cabinet	5
101140 Issue 1 80 Control Cabinet	6
101141 Issue 1 80 Control Cabinet	7
101142 Issue 1 80 Control Cabinet	8
101143 Issue 1 80 Control Cabinet	9
101144 Issue 1 80 Control Cabinet	10
101145 Issue 1 80 Control Cabinet	11
101146 Issue 1 80 Control Cabinet	12
101147 Issue 1 80 Control Cabinet	13
101148 Issue 1 80 Control Cabinet	14

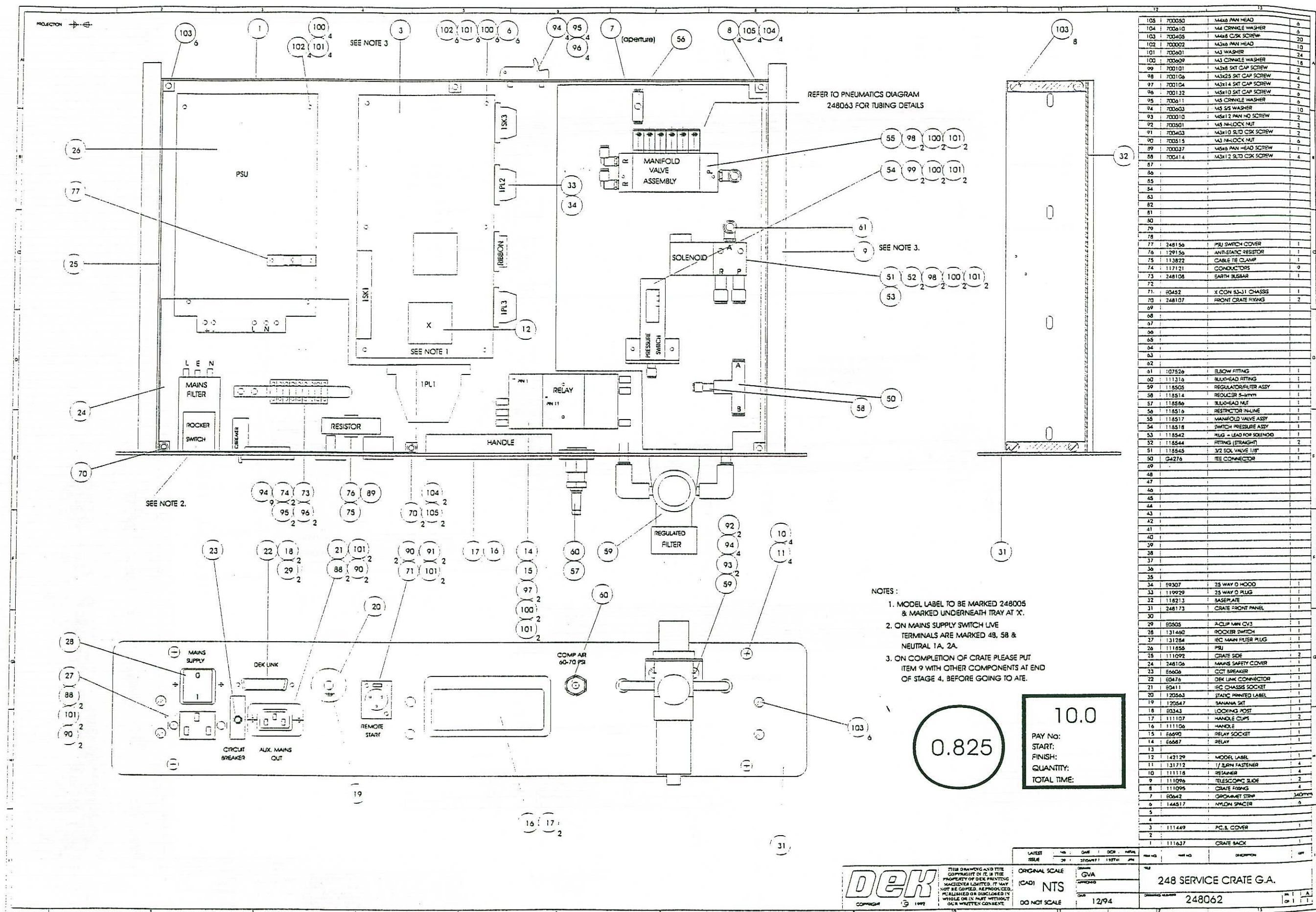
MECHANICAL DRAWINGS	
101013 Issue 1 80 Control Cabinet	1
101057 Issue 1 70 RS Table Circuit	2
101058 Issue 4 70 Table Lift Circuit	3
101117 Issue 1 80 Control Cabinet	4
101137 Issue 1 80 Control Cabinet	5
101140 Issue 1 80 Control Cabinet	6
101141 Issue 1 80 Control Cabinet	7
101142 Issue 1 80 Control Cabinet	8
101143 Issue 1 80 Control Cabinet	9
101144 Issue 1 80 Control Cabinet	10
101145 Issue 1 80 Control Cabinet	11
101146 Issue 1 80 Control Cabinet	12
101147 Issue 1 80 Control Cabinet	13
101148 Issue 1 80 Control Cabinet	14











NOTES:

1. MODEL LABEL TO BE MARKED 248005 & MARKED UNDERNEATH TRAY AT 'X'.
2. ON MAINS SUPPLY SWITCH LIVE TERMINALS ARE MARKED 48, 58 & NEUTRAL 1A, 2A.
3. ON COMPLETION OF CRATE PLEASE PUT ITEM 9 WITH OTHER COMPONENTS AT END OF STAGE 4, BEFORE GOING TO ATE.

0.825

10.0
PAY NO:
START:
FINISH:
QUANTITY:
TOTAL TIME:

103	700050	M4x6 PAN HEAD	6
104	700010	M4 CRINKLE WASHER	6
103	700405	M4x8 CSK SCREW	20
102	700002	M4x6 PAN HEAD	10
101	700601	M3 WASHER	24
100	700609	M3 CRINKLE WASHER	18
99	700101	M3x1.5 SKT CAP SCREW	2
98	700106	M3x1.5 SKT CAP SCREW	4
97	700132	M3x1.5 SKT CAP SCREW	2
96	700111	M3 CRINKLE WASHER	6
95	700403	M3 SS WASHER	6
94	700010	M3x1.2 PAN HD SCREW	2
93	700501	M3 N-LOCK NUT	2
92	700403	M3x1.0 SLT CSK SCREW	2
91	700515	M3 N-LOCK NUT	6
90	700037	M3x6 PAN-HEAD SCREW	1
88	700414	M3x1.2 SLT CSK SCREW	4
87			
86			
85			
84			
83			
82			
81			
80			
79			
78			
77	248156	PSU SWITCH COVER	1
76	129156	ANTI-STATIC RESISTOR	1
75	113822	CABLE TIE CLAMP	1
74	117121	CONDUCTORS	9
73	248106	SARTH BUSBAR	1
72			
71	80452	X CON 83-1 CHASSIS	1
70	248107	FRONT CRATE FIXING	2
69			
68			
67			
66			
65			
64			
63			
62			
61	107526	ELBOW FITTING	1
60	111316	BULK-HEAD FITTING	1
59	118505	REDUCER/FILTER ASSY	1
58	118514	REDUCER 5-3mm	1
57	118586	BULK-HEAD NUT	1
56	118516	RESTRICTOR IN-LINE	1
55	118517	MANIFOLD VALVE ASSY	1
54	118518	SWITCH PRESSURE ASSY	1
53	118542	PLUG - LEAD FOR SOLENOID	1
52	118544	FITTING (STRAIGHT)	2
51	118545	1/2 SOV VALVE 1/8"	1
50	G4276	TEE CONNECTOR	1
49			
48			
47			
46			
45			
44			
43			
42			
41			
40			
39			
38			
37			
36			
35			
34	59307	25 WAY D HOOD	1
33	119929	25 WAY D PLUG	1
32	116213	SAGEPATE	1
31	248173	CRATE FRONT PANEL	1
30			
29	80505	ACUP MIN CV3	1
28	131440	ROCKER SWITCH	1
27	131284	IEC MAIN FILTER PLUG	1
26	111855	PSU	1
25	111092	CRATE SIDE	2
24	248106	MAINS SAFETY COVER	1
23	86606	CCT BREAKER	1
22	80476	DEK LINK CONNECTOR	1
21	80411	IEC CHASSIS SOCKET	1
20	120563	STATIC PRINTED LABEL	1
19	120547	BANANA SKT	1
18	80343	LOCKING POST	1
17	111107	HANDLE CLIPS	2
16	111106	HANDLE	1
15	86690	RELAY SOCKET	1
14	86687	RELAY	1
13			
12	142129	MODEL LABEL	1
11	131712	1/2 BPH FASTENER	4
10	111118	RESISTOR	4
9	111096	TELESCOPIC SLIDE	2
8	111095	CRATE FIXING	4
7	80042	GPOUMET STW	1400mm
6	144517	NYLON SPACER	6
5			
4			
3	111449	PC.B COVER	1
2			
1	111637	CRATE BACK	1

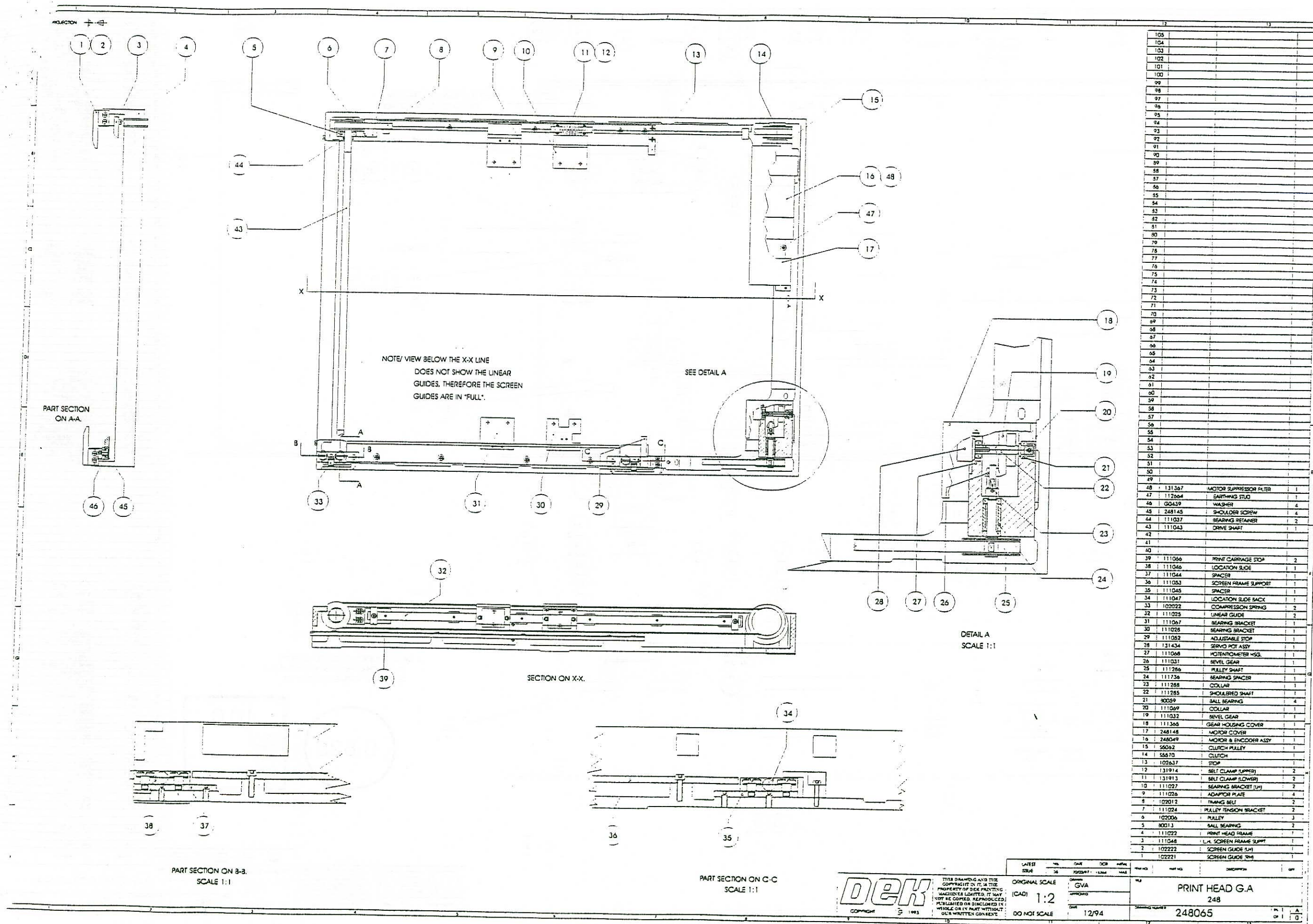


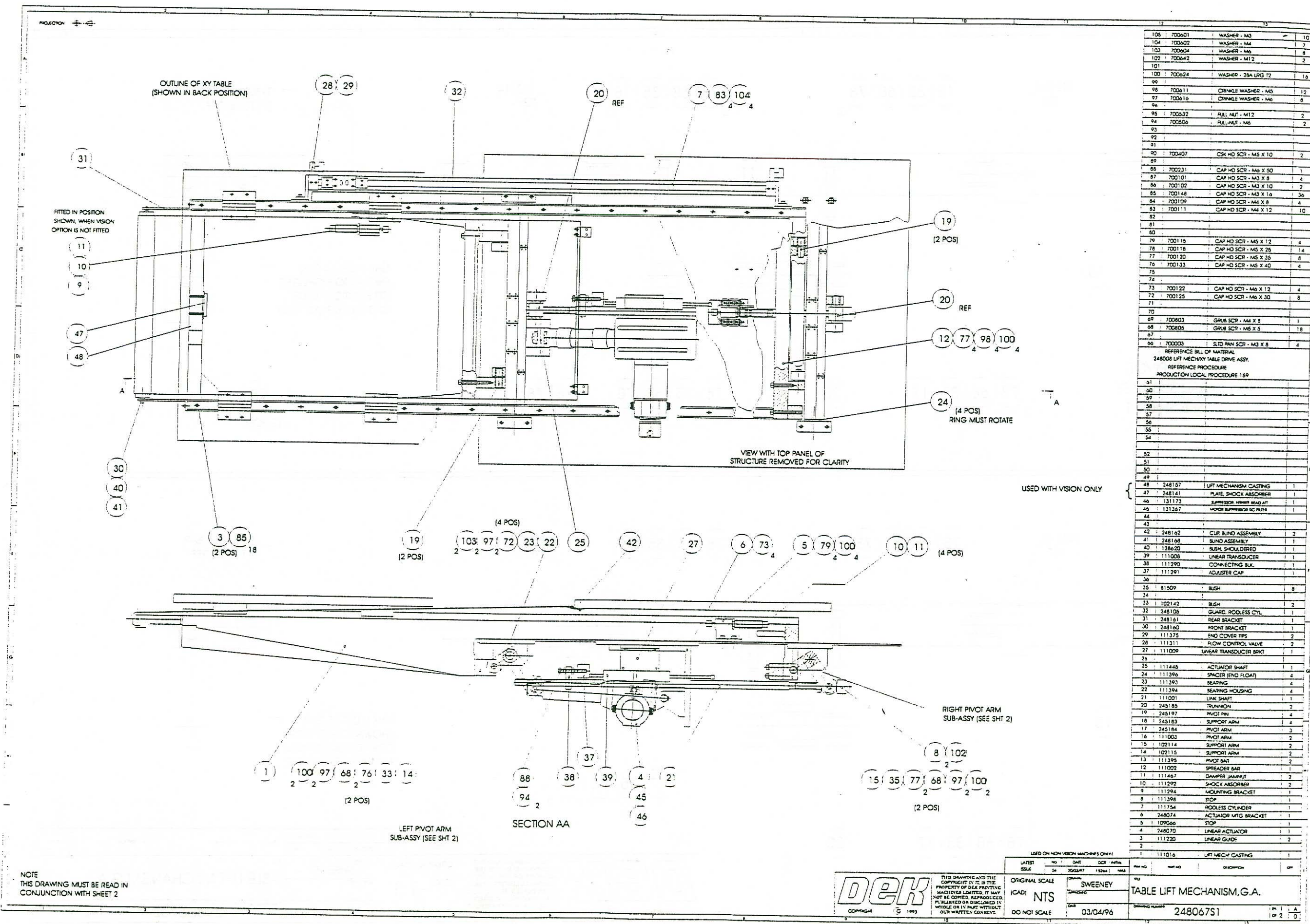
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LATEST ISSUE	NO.	DATE	BY	APPROV.
1	1	1977	1	1

ORIGINAL SCALE	QVA
(CAD) NTS	
DO NOT SCALE	12/94

248 SERVICE CRATE G.A.
248062





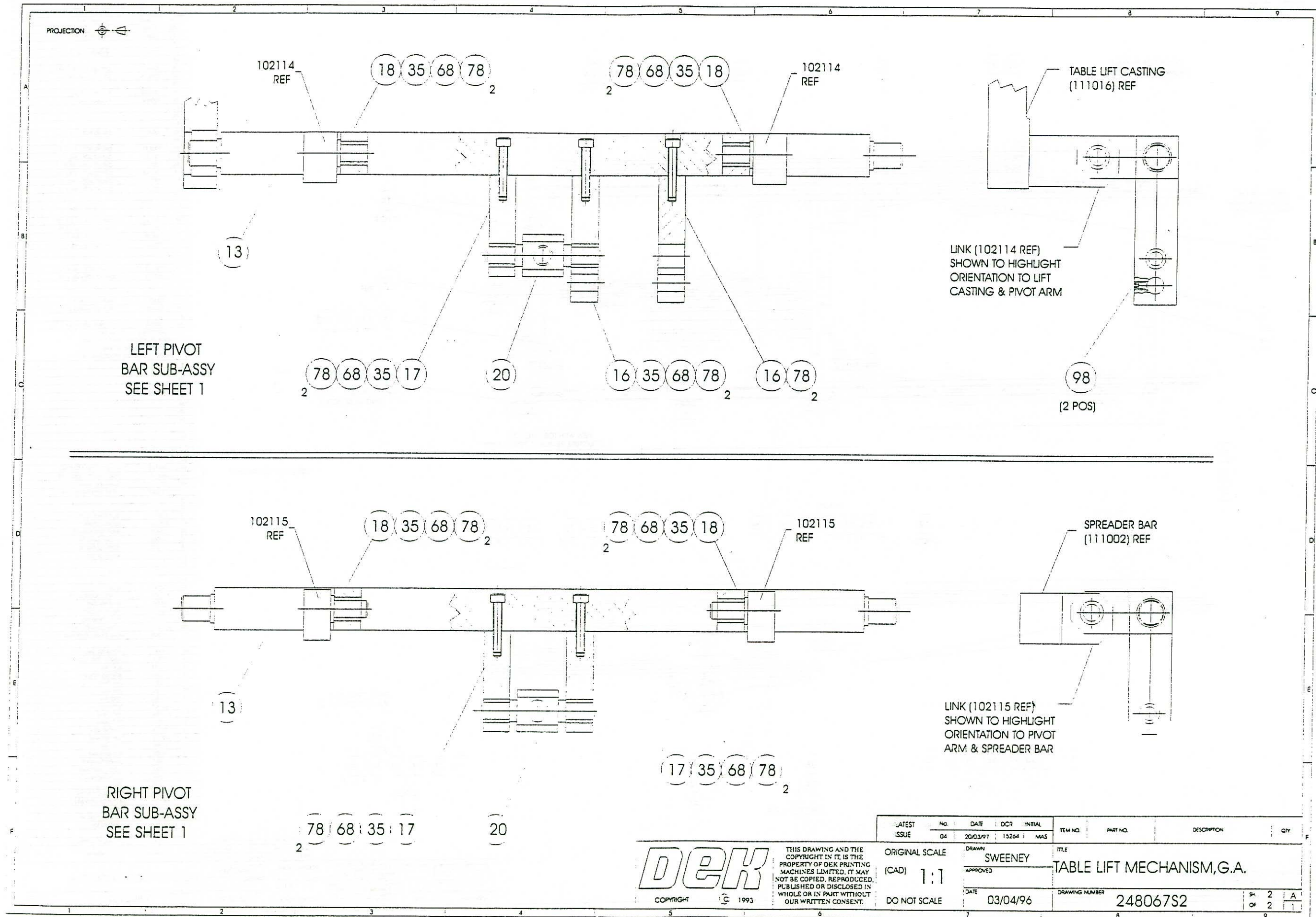
105	700601	WASHER - M3	10
104	700602	WASHER - M4	7
103	700604	WASHER - M5	8
102	700602	WASHER - M12	2
101			
100	700624	WASHER - 2BA URG T2	16
99			
98	700611	CORNICLE WASHER - M5	12
97	700616	CORNICLE WASHER - M6	8
96			
95	700532	ROLL NUT - M12	2
94	700506	ROLL NUT - M6	2
93			
92			
91			
90	700407	CSK HD SCR - M5 X 10	2
89			
88	700231	CAP HD SCR - M6 X 50	1
87	700101	CAP HD SCR - M3 X 8	4
86	700102	CAP HD SCR - M3 X 10	2
85	700148	CAP HD SCR - M3 X 16	36
84	700109	CAP HD SCR - M4 X 8	4
83	700111	CAP HD SCR - M4 X 12	10
82			
81			
80			
79	700115	CAP HD SCR - M5 X 12	4
78	700118	CAP HD SCR - M5 X 25	14
77	700120	CAP HD SCR - M5 X 35	8
76	700133	CAP HD SCR - M5 X 40	4
75			
74			
73	700122	CAP HD SCR - M6 X 12	4
72	700125	CAP HD SCR - M6 X 30	8
71			
70			
69	700803	GRUB SCR - M4 X 8	1
68	700805	GRUB SCR - M5 X 5	18
67			
66	700003	SLD PAN SCR - M3 X 8	4
REFERENCE BILL OF MATERIAL			
248008 LIFT MECH/XY TABLE DRIVE ASSY.			
REFERENCE PROCEDURE			
PRODUCTION LOCAL PROCEDURE 159			
61			
60			
59			
58			
57			
56			
55			
54			
53			
52			
51			
50			
49			
48	248157	LIFT MECHANISM CASTING	1
47	248141	PLATE, SHOCK ABSORBER	1
46	131173	SUPPRESSOR REMOTE READ ATT	1
45	131367	MOTOR SUPPRESSOR NO PULS	1
44			
43			
42	248162	CUP BLIND ASSEMBLY	2
41	248168	BLIND ASSEMBLY	1
40	128620	BUSH, SHOULDERED	1
39	111308	LINEAR TRANSDUCER	1
38	111290	CONNECTING BLK.	1
37	111291	ADJUSTER CAP	1
36			
35	81509	BUSH	8
34			
33	102142	BUSH	2
32	248105	GUARD, RODLESS CYL	1
31	248161	REAR BRACKET	1
30	248160	FRONT BRACKET	1
29	111375	END COVER TIPS	2
28	111311	FLOW CONTROL VALVE	2
27	111009	LINEAR TRANSDUCER BRKT	1
26			
25	111445	ACTUATOR SHAFT	1
24	111396	SPACER (END FLOAT)	4
23	111393	BEARING	4
22	111394	BEARING HOUSING	4
21	111001	LINK SHAFT	1
20	245185	TRUNNION	2
19	245197	PIVOT PIN	4
18	245183	SUPPORT ARM	4
17	245184	PIVOT ARM	3
16	111003	PIVOT ARM	2
15	102114	SUPPORT ARM	2
14	102115	SUPPORT ARM	2
13	111395	PIVOT BAR	2
12	111002	SPREADER BAR	1
11	111467	DAMPER JAMNUT	2
10	111292	SHOCK ABSORBER	2
9	111294	MOUNTING BRACKET	1
8	111398	STOP	1
7	111754	RODLESS CYLINDER	1
6	248074	ACTUATOR MFG BRACKET	1
5	109066	STOP	1
4	248070	LINEAR ACTUATOR	1
3	111220	LINEAR GUIDE	2
2			
1	111016	LIFT MECH CASTING	1

NOTE
THIS DRAWING MUST BE READ IN
CONJUNCTION WITH SHEET 2

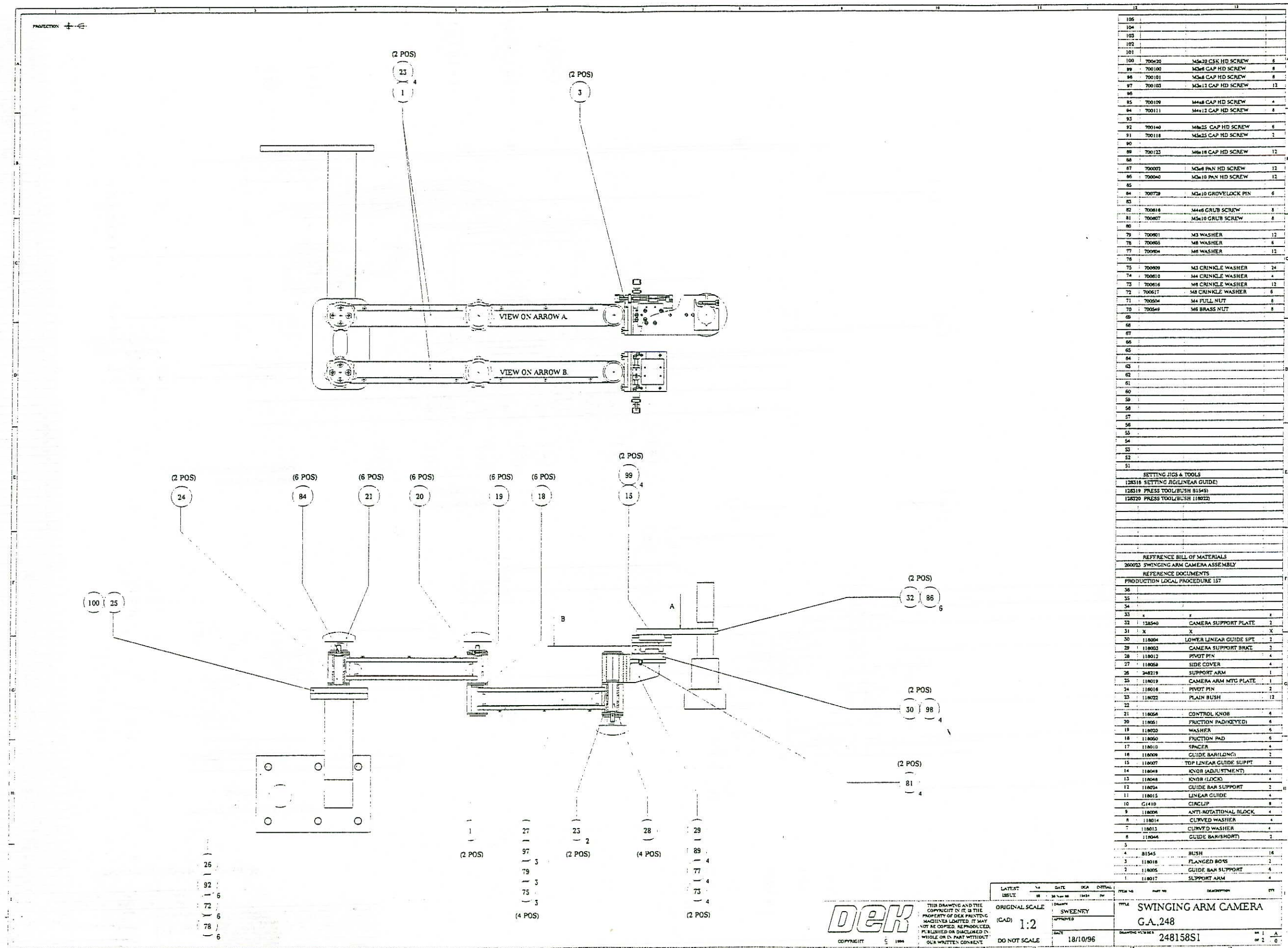


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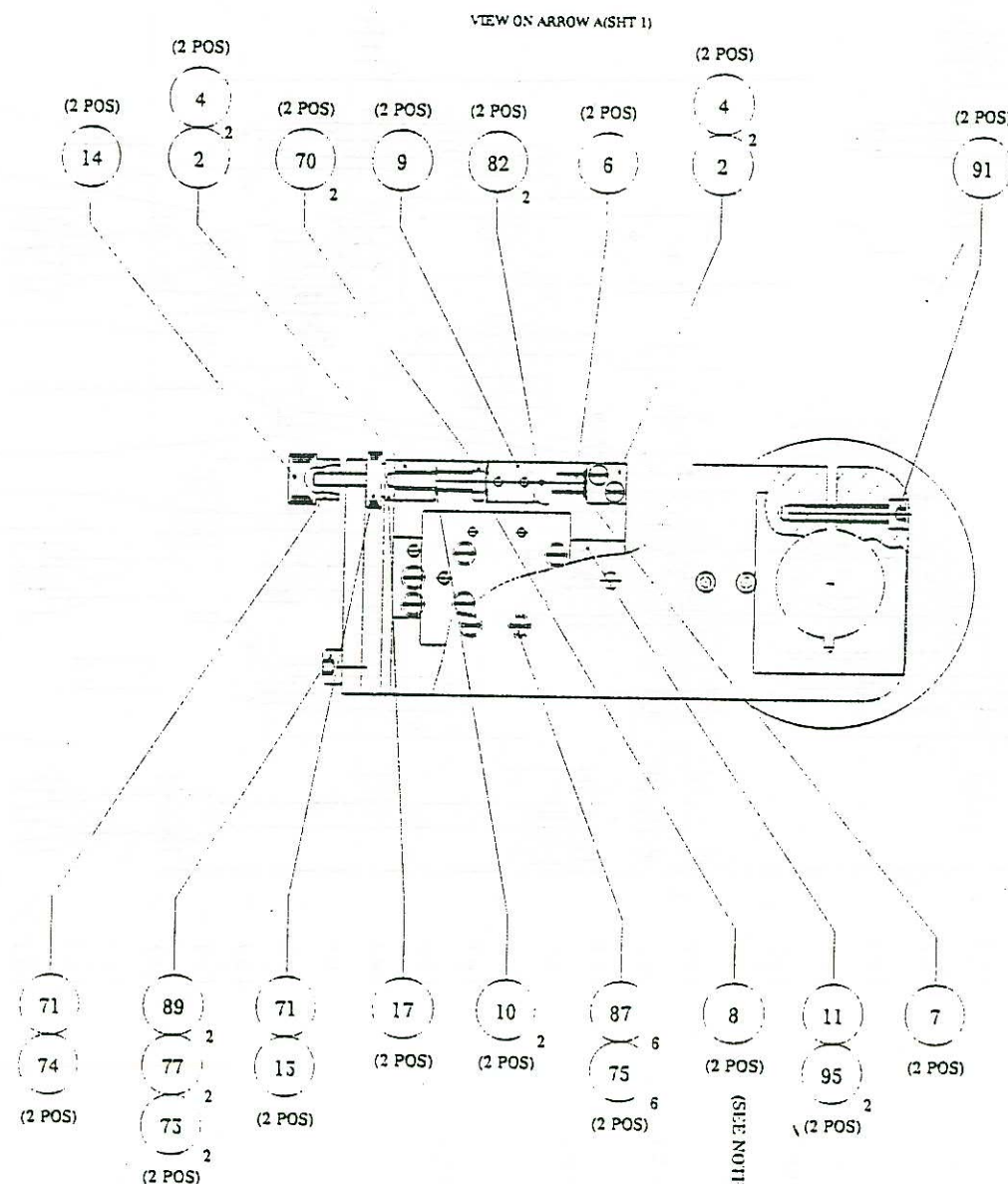
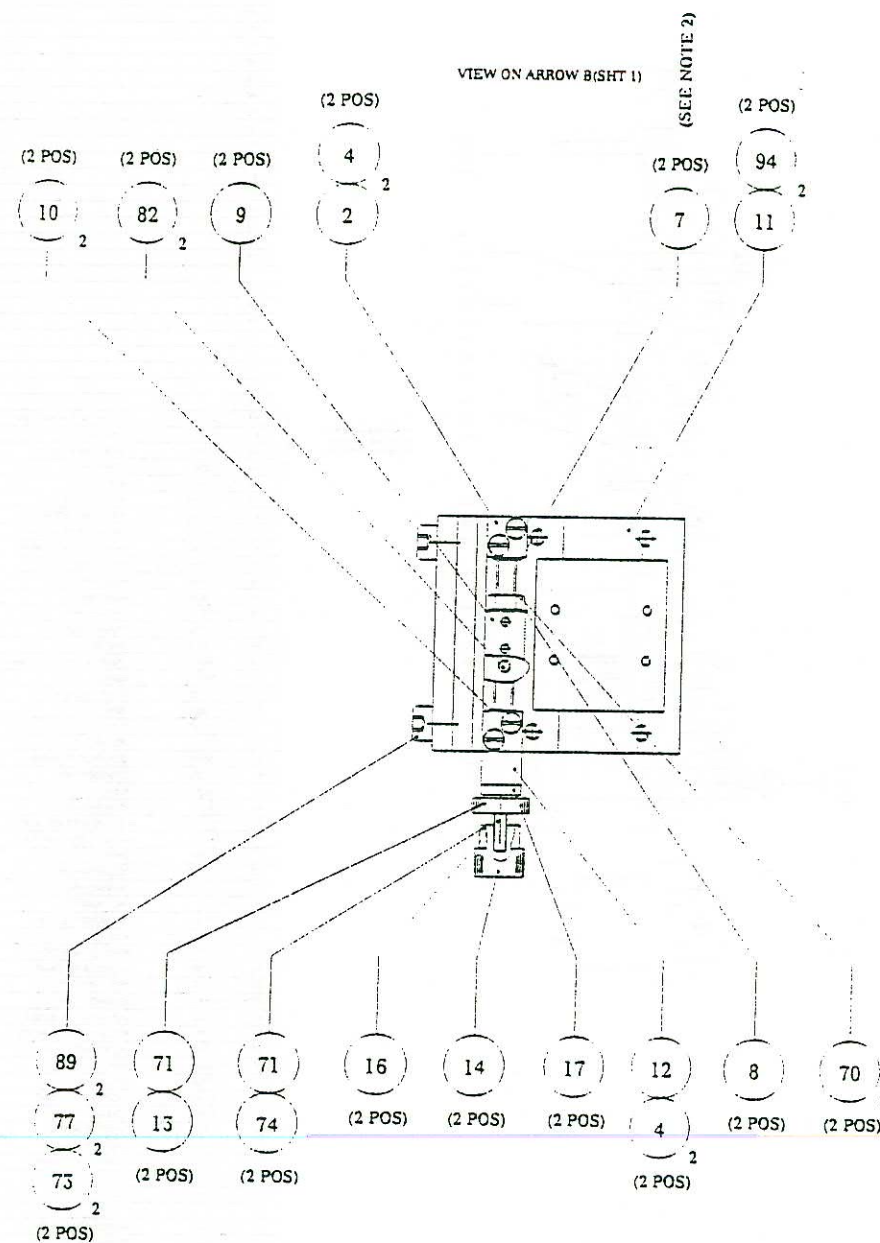
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SCALE		1:1	20/04/97	1:1	1:1	1:1	1:1	1:1	1:1
ORIGINAL SCALE	SWEENEY		TABLE LIFT MECHANISM, G.A.						
(CAD) NTS	DO NOT SCALE		03/04/96		248067S1		1 of 2		







PROJECTION



- NOTES:
1. WHEN ASSEMBLING ITEM (8), CURVED FACE IS TO REST AGAINST M6 BRASS NUT ITEM (70).
 2. WHEN ASSEMBLING ITEM (7), CURVED FACE IS TO REST AGAINST CIRCLIP ITEM (10).

105		
104		
103		
102		
101		
100	700430	M3x30 CSK HD SCREW
99	700100	M3x8 CAP HD SCREW
98	700101	M3x8 CAP HD SCREW
97	700103	M3x12 CAP HD SCREW
96		
95	700109	M3x8 CAP HD SCREW
94	700111	M3x12 CAP HD SCREW
93		
92	700122	M3x10 CAP HD SCREW
91	700118	M3x15 CAP HD SCREW
90		
89	700123	M3x18 CAP HD SCREW
88		
87	700002	M3x8 PIN HD SCREW
86	700007	M3x10 PIN HD SCREW
85		
84	700729	M3x10 CROWLOCK PIN
83		
82	700418	M3x8 GRUB SCREW
81	700007	M3x10 GRUB SCREW
80		
79	700001	M3 WASHER
78		
77	700004	M6 WASHER
76		
75	700008	M3 CRINKLE WASHER
74	700010	M4 CRINKLE WASHER
73	700016	M6 CRINKLE WASHER
72		
71	700504	M4 FULL NUT
70	700548	M6 BRASS NUT
69		
68		
67		
66		
65		
64		
63		
62		
61		
60		
59		
58		
57		
56		
55		
54		
53		
52		
51		
SETTING JIGS & TOOLS		
120314	SETTING JIG/LINEAR GUIDE	
120319	PRESS TOOL/BUSH 81545	
120320	PRESS TOOL/BUSH 118022	
REFERENCE BILL OF MATERIALS		
100018 SWINGING ARM CAMERA ASSEMBLY		
REFERENCE DOCUMENTS		
PRODUCTION LOCAL PROCEDURE 130		
36		
35		
34		
33	118014	GRONOMET
32	118004	CAMERA SUPPORT PLATE
31	X	X
30	118004	LOWER LINEAR GUIDE SPC
29	118003	CAMERA SUPPORT BRKT
28	118012	PIVOT PIN
27	118056	SIDE COVER
26	118343	SUPPORT ARM
25		
24	118016	PIVOT PIN
23	118022	PLAIN BUSH
22		
21	118058	CONTROL KNOB
20	118051	FRUCTION PAD/KEY/DI
19	118030	WASHER
18	118050	FRUCTION PAD
17	118010	SPACER
16	118008	GUIDE BAR/LONG
15	118007	TOP LINEAR GUIDE SUPPT
14	118006	KNOB ADJUSTMENT
13	118004	KNOB FLDS
12	118034	GUIDE BAR SUPPT
11	118015	LINEAR GUIDE
10	G1410	CIRCLIP
9	118008	ANTIROTATIONAL BLOCK
8	118014	CURVED WASHER
7	118013	CURVED WASHER
6	118004	GUIDE BAR/SHORT
5		
4	81545	BUSH
3	118019	FLANGED ROSS
2	118005	GUIDE BAR SUPPT
1	118017	SUPPORT ARM

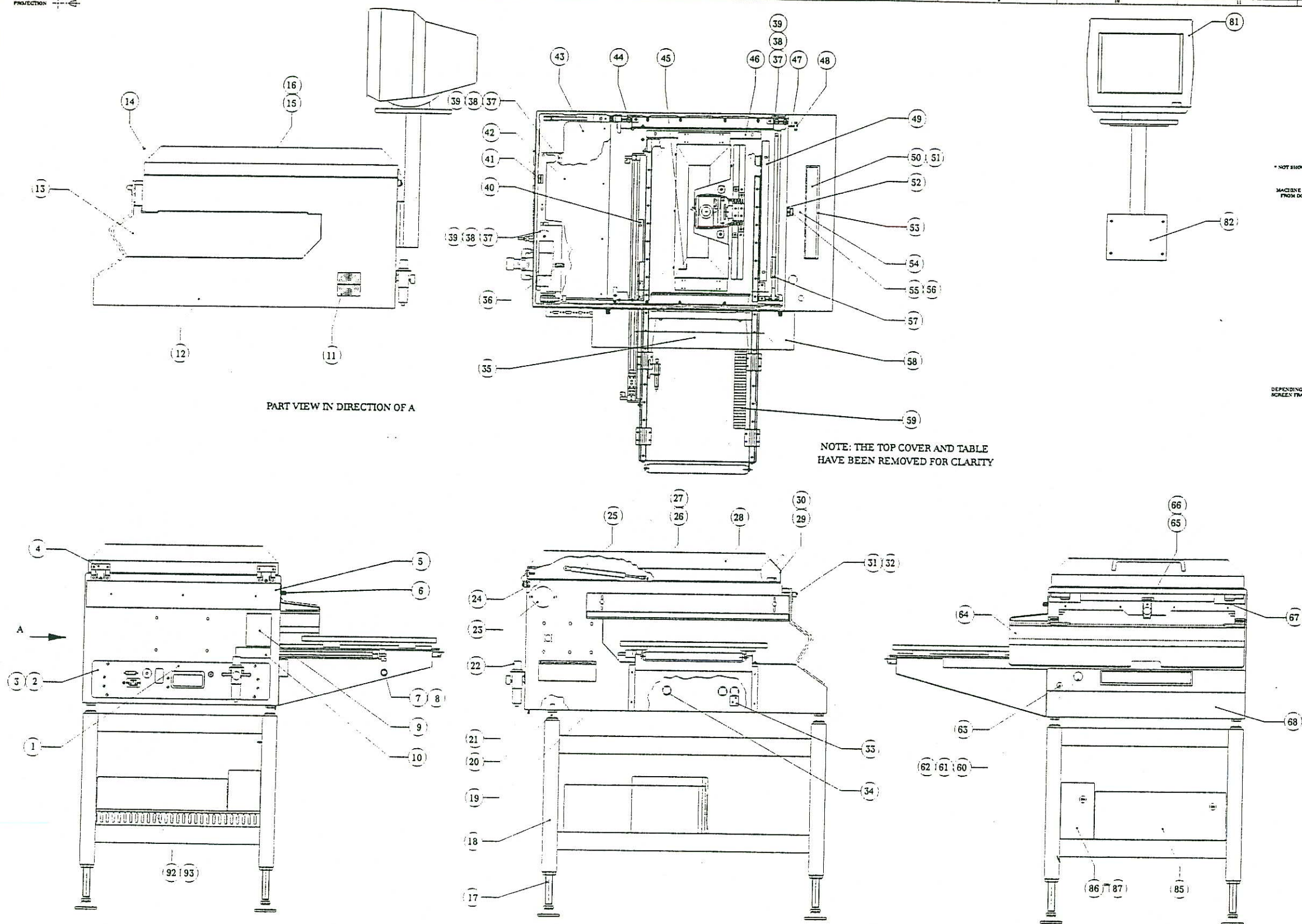
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DATE 18/10/96
ORIGINAL SCALE
NTS
DO NOT SCALE
SWEENEY
248158S2



PROTECTION



PART VIEW IN DIRECTION OF A

NOTE: THE TOP COVER AND TABLE HAVE BEEN REMOVED FOR CLARITY

* NOT SHOWN

MACHINE OPTION FROM CODE

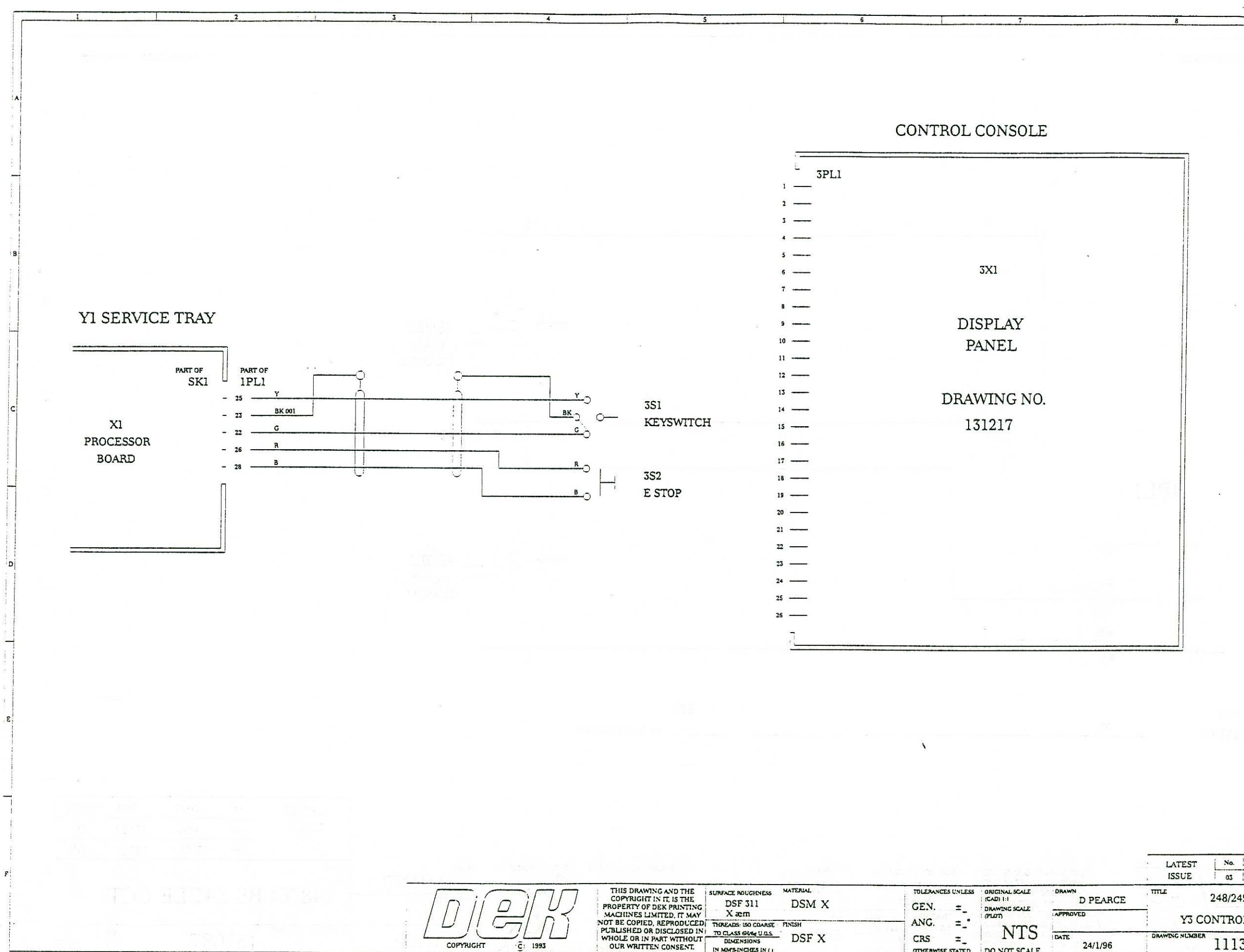
DEPENDENT ON SCREEN FRAME

105			
104			
103			
102			
101			
100			
99			
98			
97			
96			
95			
94			
93	111800	PIPE CLIP (TO KEEP CABLES TIDY)	
92	132405	DRIVE RIVET PLASTIC 6.35	3
91	500212	TRUNKING 50 X 50	1M
90	131057	POWER CABLE	1
89	126075	KEYBOARD	1
88	144585	TRACK BALL MOUSE	1
87	144714	220V UPS OPTION	1
86	144715	110V UPS OPTION	1
85	144582	SYSTEM PC	1
84	144689	DATA INTERFACE LOOM	1
83	144687	DATA 248 INHIBIT LOOM	1
82	248227	SINGLE MONITOR STAND	1
81	144681	COLOR MONITOR	1
80	144689	DATA 248 CAMERA LOOM	2
79			
78			
77			
76			
75			
74			
73			
72			
71			
70			
69			
68	248118	DEK 248 LOGO	1
67	111515	SWITCH BRKT. MOUNT	1
66	102220	SCREEN CLAMP (C/C SCREENS)	1
65	102031	SCREEN CLAMP	1
64	248128	FRONT COVER (ICE)	1
63	111117	KEY SWITCH	1
62	05177	WARNING DISC	1
61	E0067	CONTACT BLOCK	2
60	E0067	EMERGENCY STOP ACTUATOR	1
59	128443	DRAGCHAIN	1
58	248129	COVER SIDE SAFETY	1
57	118535	EJECTOR VALVE	1
56	C0315	SPRING	1
55	247192.01.06	LOCKING SCREW	1
54	118290	WARNING LABEL	1
53	102144	CONTROL PANEL SURROUND	1
52	247190.01.03	SCREEN CLAMP BASE	1
51	102145	RELIEF NUMBER COMPONENT	0.125
50	102686	CONTROL PANEL ASSY	1
49	102744	SAFETY COVER	1
48	111114	CABLE SUPPORT BRKT.	2
47	102687	SHAFT	1
46	109221	SAFETY COVER	1
45	117378	SWAY BRACKET	1
44	108029	GROMMET (SRI 700)	2
43	111598	FAN	1
42	111112	DOWN FRAME COVER	1
41	111322	TUBE CONNECTORS	4
40	248125	GUARD REAR	1
39	E0449	END FODDING CAP	3
38	E0448	3 WAY BLOCK	3
37	E0447	JOINTING SEGMENT	3
36	111342	12 WAY BRACKET	1
35	118290	WARNING LABEL	1
34	111474	GROMMET	3
33	111475	DRAG CHAIN SPACER	1
32	111422	HINGE	2
31	111512	HINGE MOUNT	2
30	111075	PROXIMITY SWITCH	2
29	111076	ACTUATOR MAGNET	2
28	248119	TOP COVER (ICE)	1
27	700723	DOWEL PINS	2
26	111072	GAS SPRING ANCHOR	2
25	248120	GAS SPRING	2
24	111073	HINGE CLAMP PLATE	1
23	102982	CLUTCH COVER	1
22	248133	WARNING, FACTORY ETC.	1
21	112664	EARTH STUD	1
20	111075	ADJUSTABLE FOOT	4
19	248123	COVER BASE OF STRUCTURE	1
18	248050	FRAME	1
17	140750	EXTENSION LEG MAY	4
16	113411	BONDING TAPE	2 MTR.
15	248122	WINDOW (ICE)	1
14	248121	HANDLE (ICE)	1
13	248115	COVER SIDE OF STRUCTURE	1
12	111111	STRUCTURE	1
11	102189	GUARD AXIAL FAN	1
10	112548	SERIAL NO. PLATE	1
9	140497	MODIFICATION RECORD PLATE	1
8	E0610	GROMMET	1
7	248163	COVER LIFT MECH	1
6	102253	PLASTIC HANDWHEEL	2
5	102048	REAR COVER	1
4	102887	ADJUSTABLE HINGE	2
3	131856	VOLTAGE LABEL (110V)	2
2	131857	VOLTAGE LABEL (240V)	2
1	140003	LABEL CE & YEAR OF MANT.	1

DEPENDENT ON POWER SUPPLY

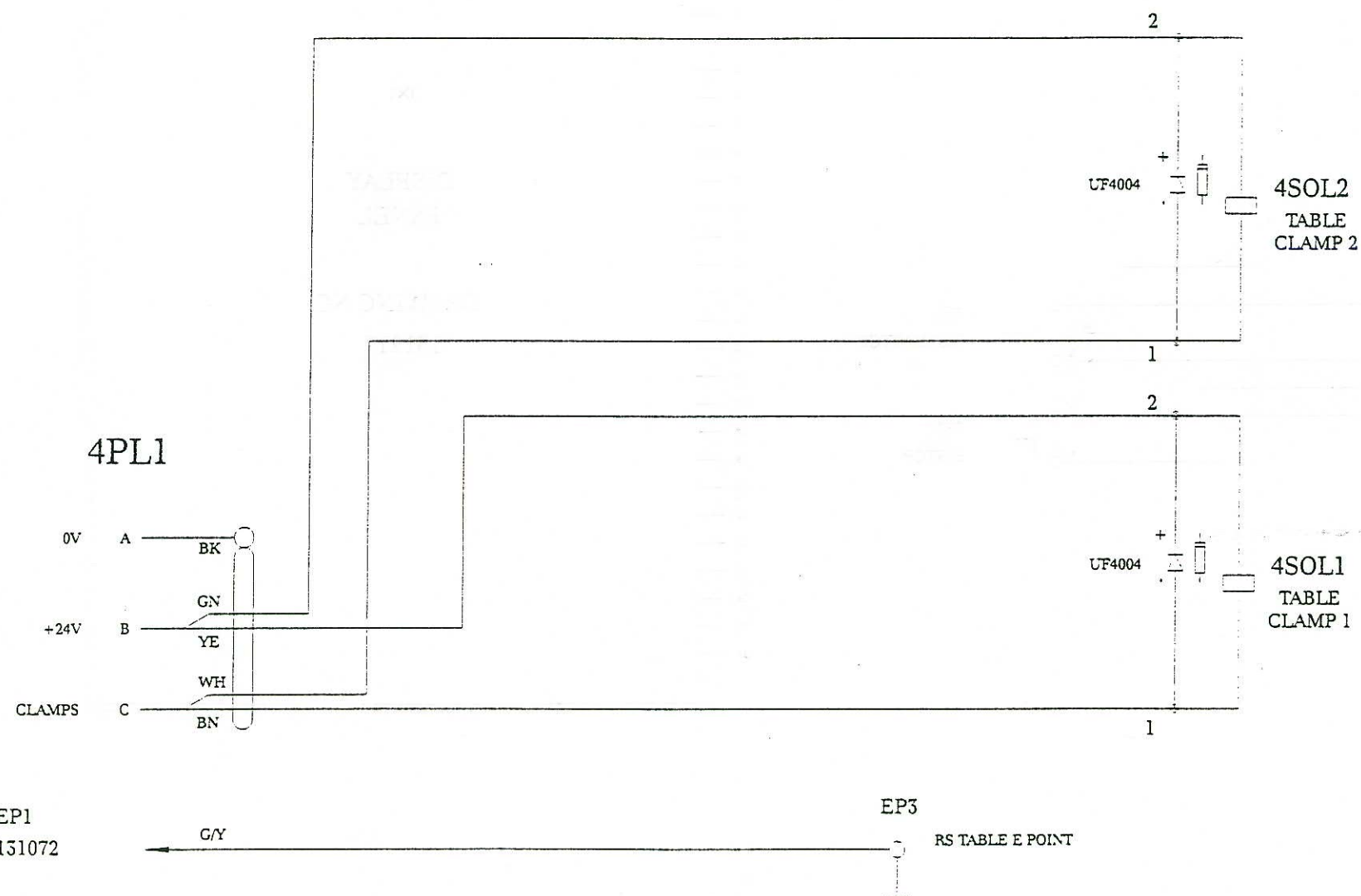
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LATEST ISSUE (CADI)	ORIGINAL SCALE N.T.S. DO NOT SCALE	DATE 23/11/98	DRAWN BY J. HAYWARD APPROVED DATE 23/11/98
TITLE 248 MAIN MACHINE G.A. (DA4)		DRAWING NUMBER 248236	

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							TITLE 248/249 MK2 Y3 CONTROL CONSOLE DRAWING NUMBER 111353 SH 1 OF 1

REMOVE ALL BURRS & SHARP EDGES

PROJECTION 

LATEST ISSUE	No.	DATE	DCR	INITIAL
	07	4/96	15052	DP
	06	3/96	15037	DP

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SURFACE ROUGHNESS
DSF 311
X æm

THREADS: ISO COARSE
TO CLASS 6H/6g U.O.S.
DIMENSIONS
IN MM'S-INCHES IN ()

MATERIAL
DSM X

FINISH
DSF X

TOLERANCES UNLESS
OTHERWISE STATED

GEN. ±

ANG. ± °

CRS ±

ORIGINAL SCALE
(CAD) 1:1

DRAWING SCALE
(PLOT)

X:X

DO NOT SCALE

DRAWN
AELLIOTT

APPROVED

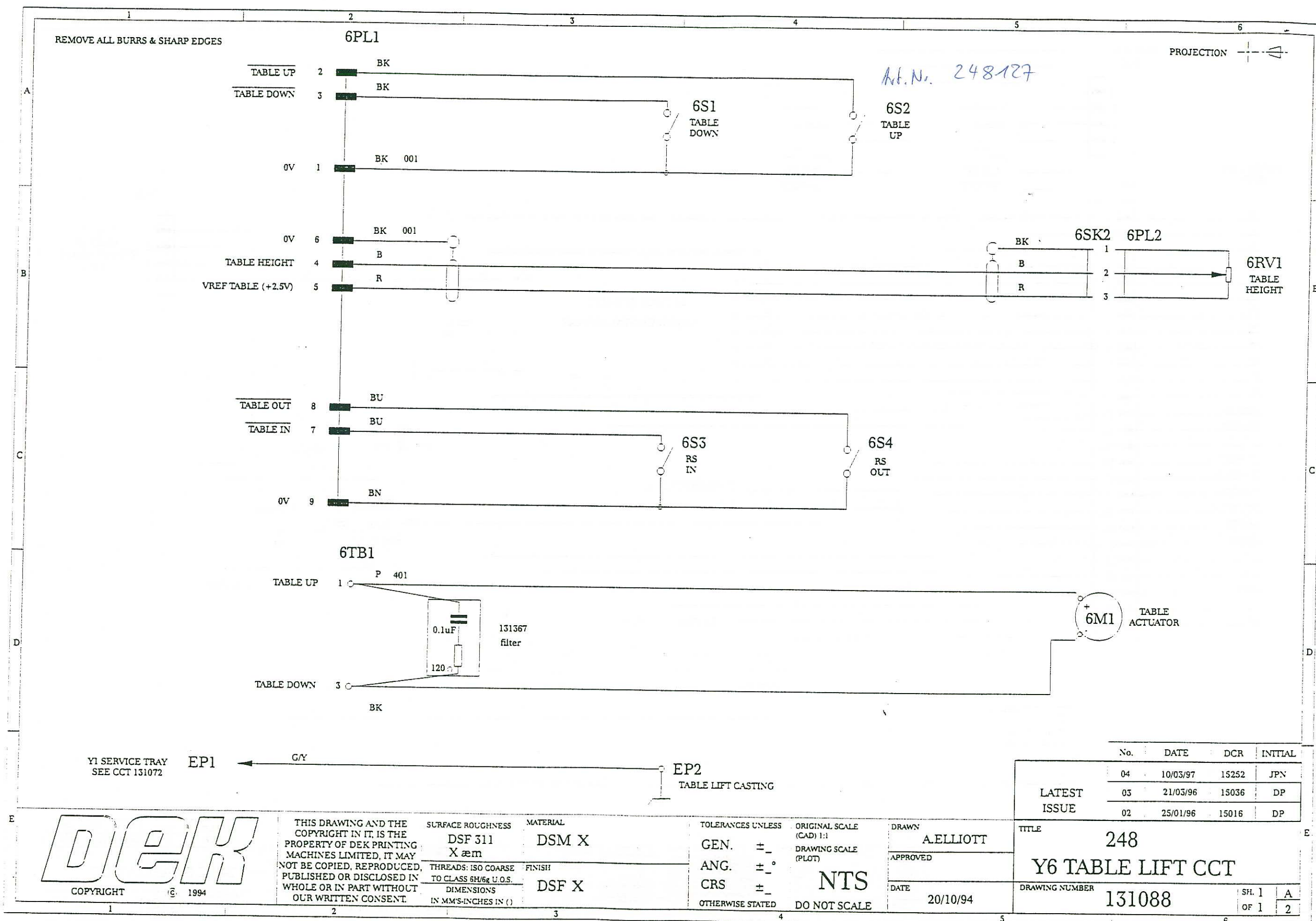
DATE
20/10/94

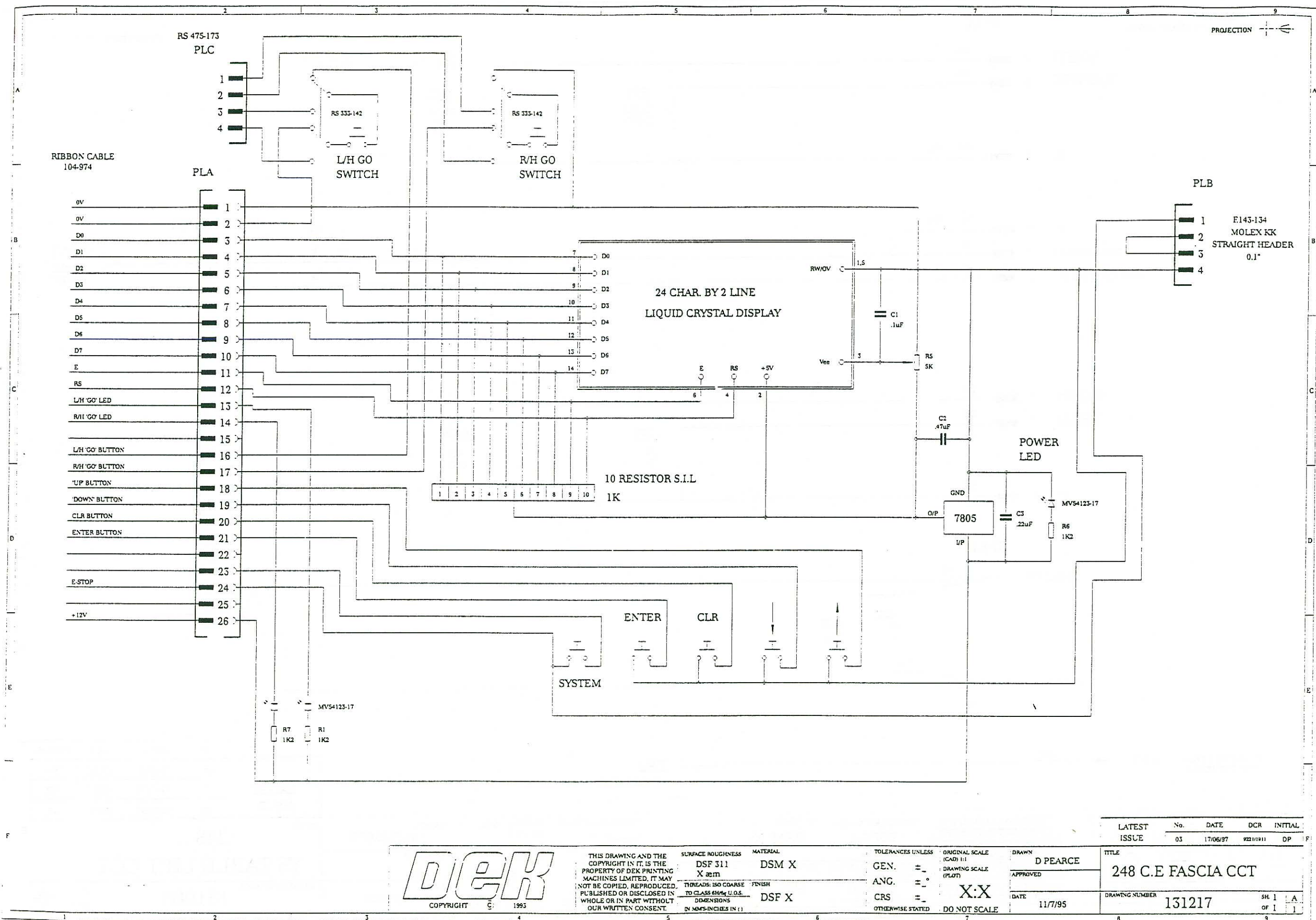
TITLE
248 Y4 RS TABLE CCT

DRAWING NUMBER
131087

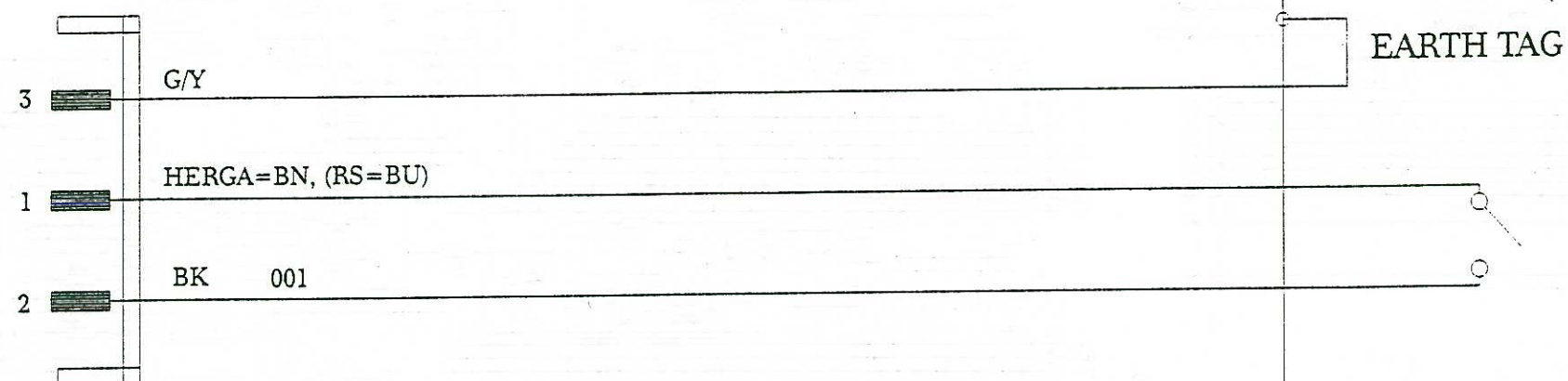
SH. 1
OF 1

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3





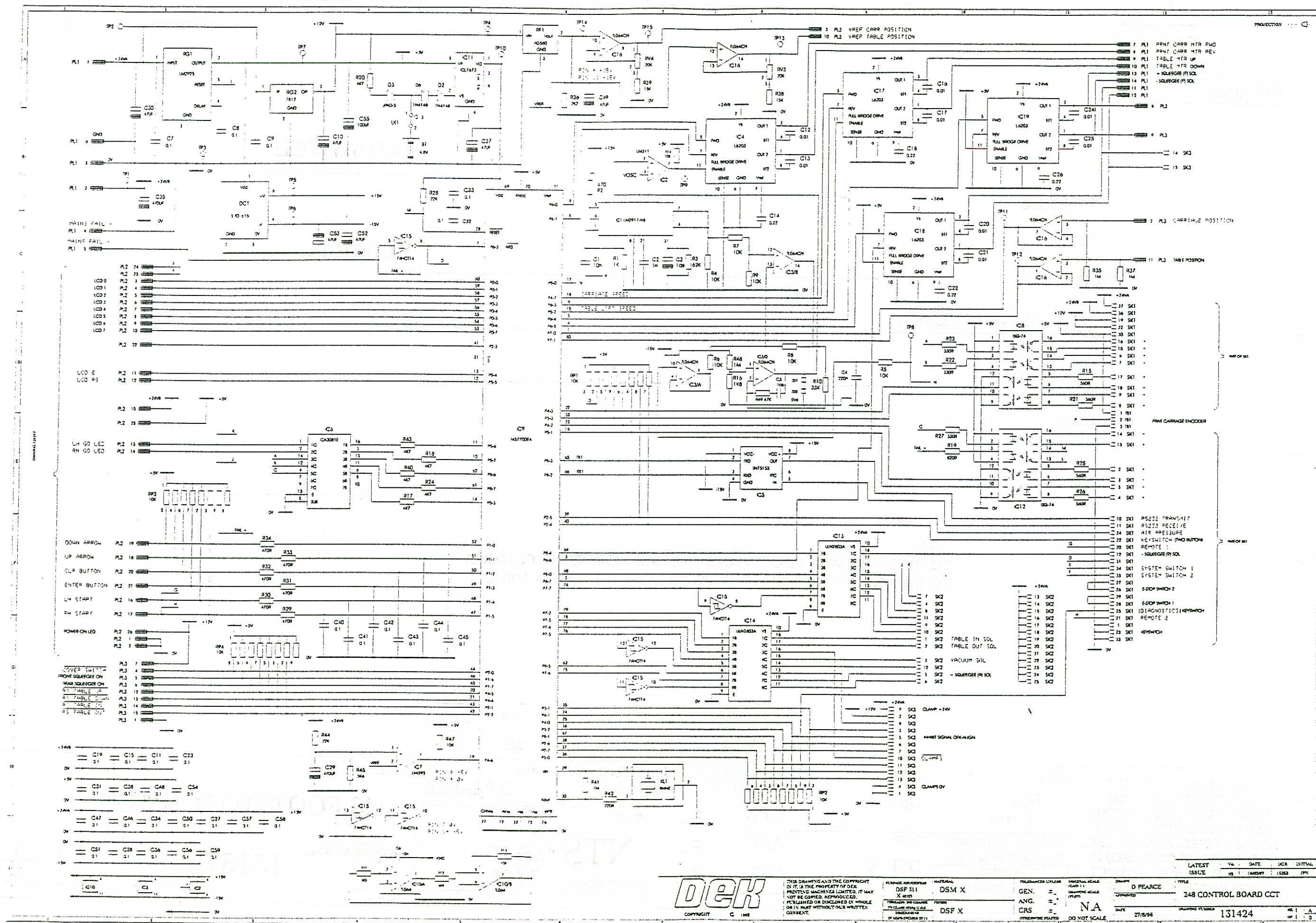
1PL8

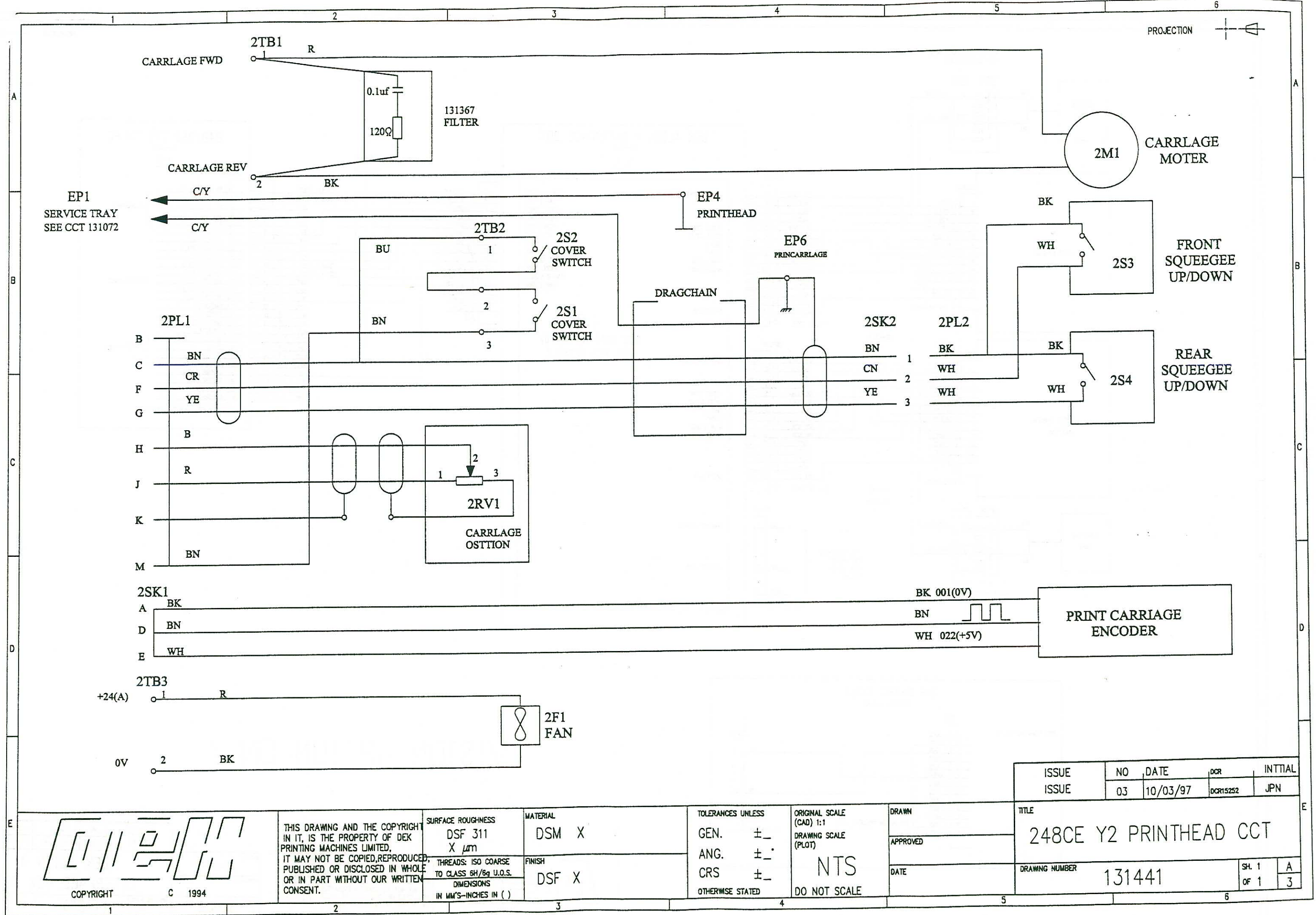


NOTE:
THE BLUE WIRE WILL BE CUT FLUSH TO CABLE INSULATION FOR HERGA
THE BROWN WIRE WILL BE CUT FLUSH TO CABLE INSULATION FOR RS

LATEST ISSUE	No.	DATE	DCR	INITIAL
	02	10/05/97	15252	JPN

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	DSF 311 X æm	DSM X	GEN. ± _	DRAWING SCALE (PLOT)	APPROVED	DRAWING NUMBER 131372		
	THREADS: ISO COARSE TO CLASS 6H/6g U.O.S. DIMENSIONS IN MM'S-INCHES IN ()	FINISH DSF X	ANG. ± ° CRS ± _	NTS DO NOT SCALE	DATE 7/2/96			
							SH. 1 OF 1	A 3





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SURFACE ROUGHNESS
DSF 311
X μm
THREADS: ISO COARSE
TO CLASS 6H/8g U.O.S.
DIMENSIONS
IN MM'S-INCHES IN ()

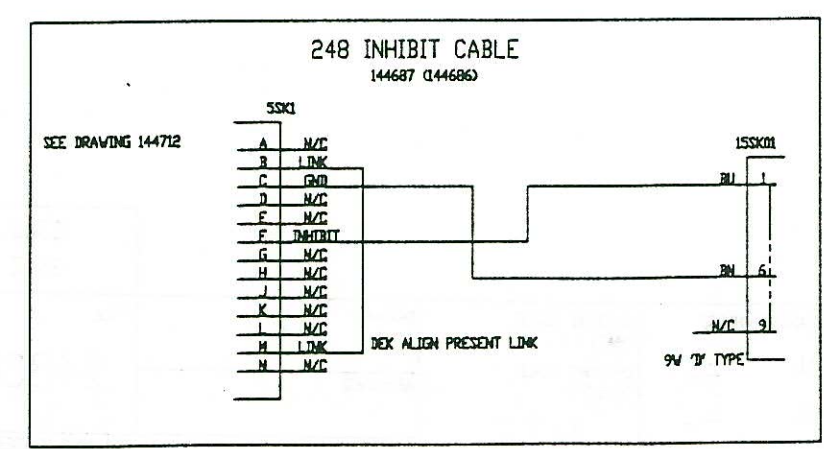
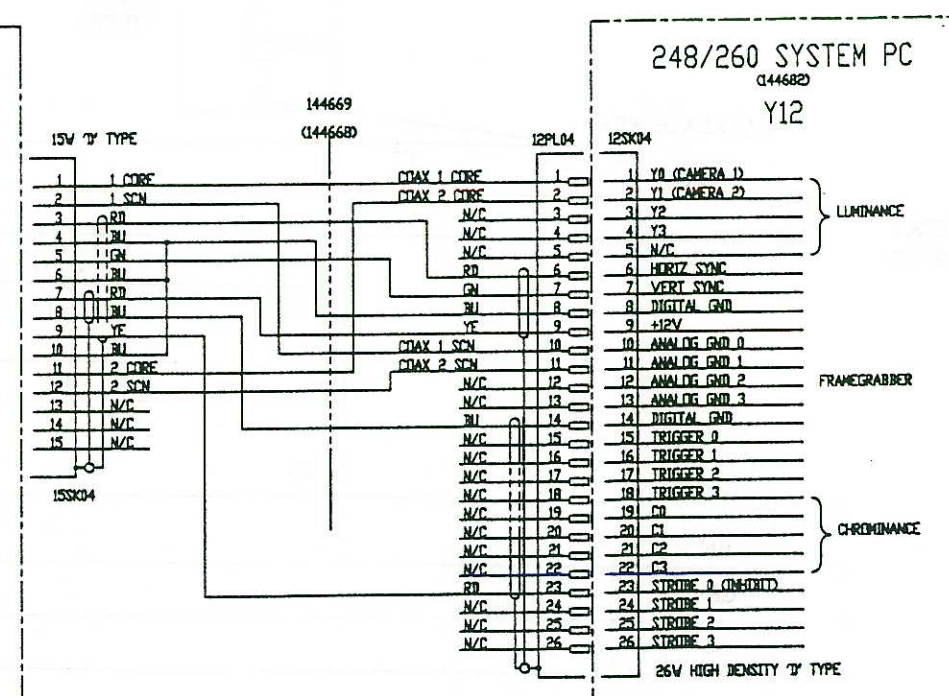
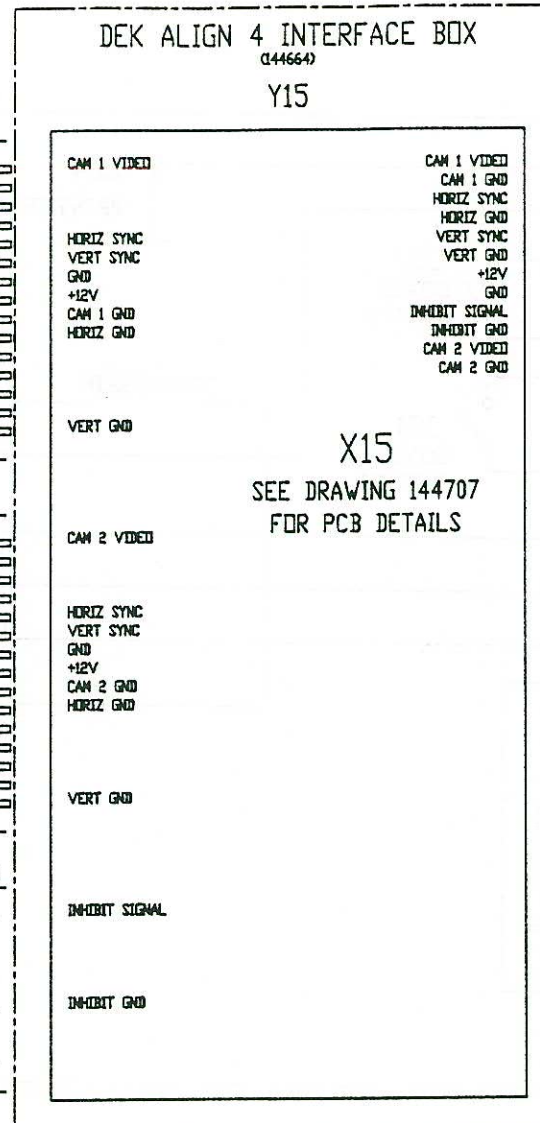
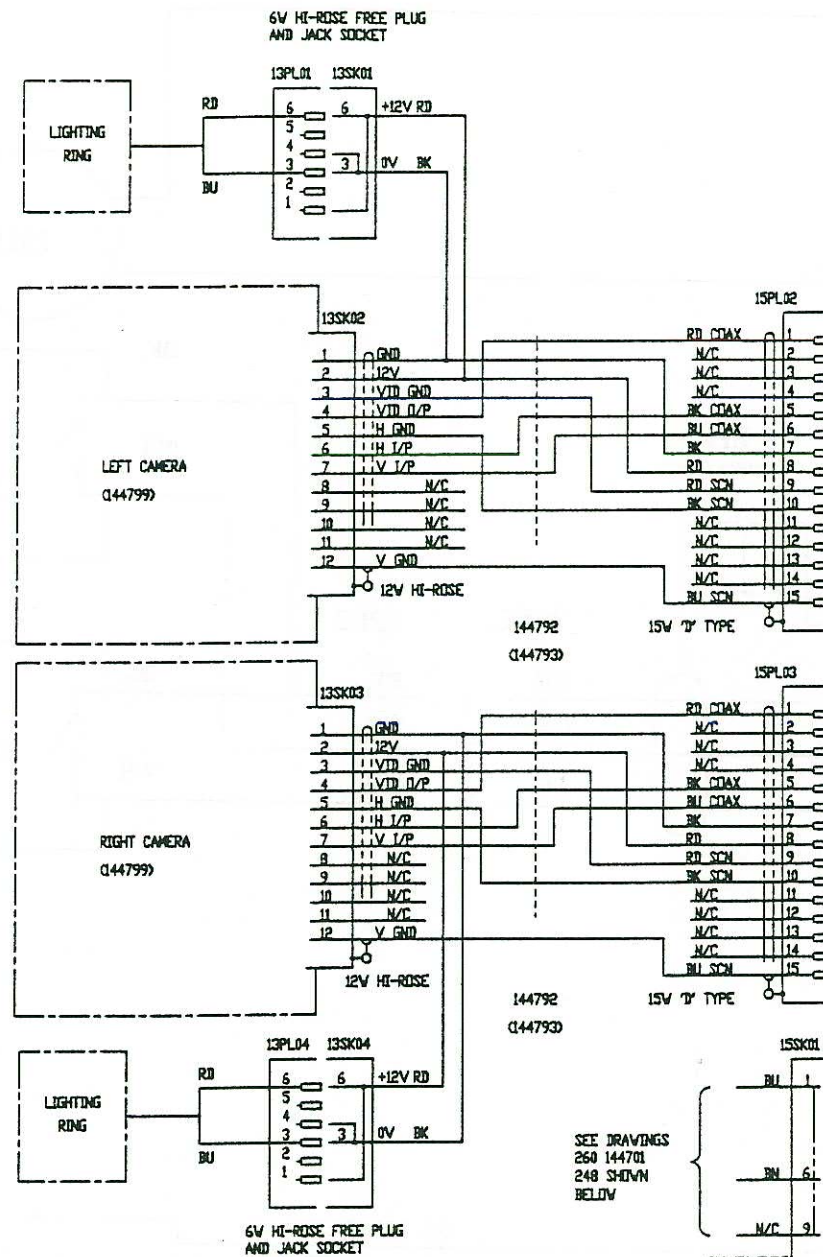
MATERIAL
DSM X
FINISH
DSF X

TOLERANCES UNLESS
GEN. ±
ANG. ±
CRS ±
OTHERWISE STATED

ORIGINAL SCALE
(CAD) 1:1
DRAWING SCALE
(PLOT)
NTS
DO NOT SCALE

DRAWN
APPROVED
DATE

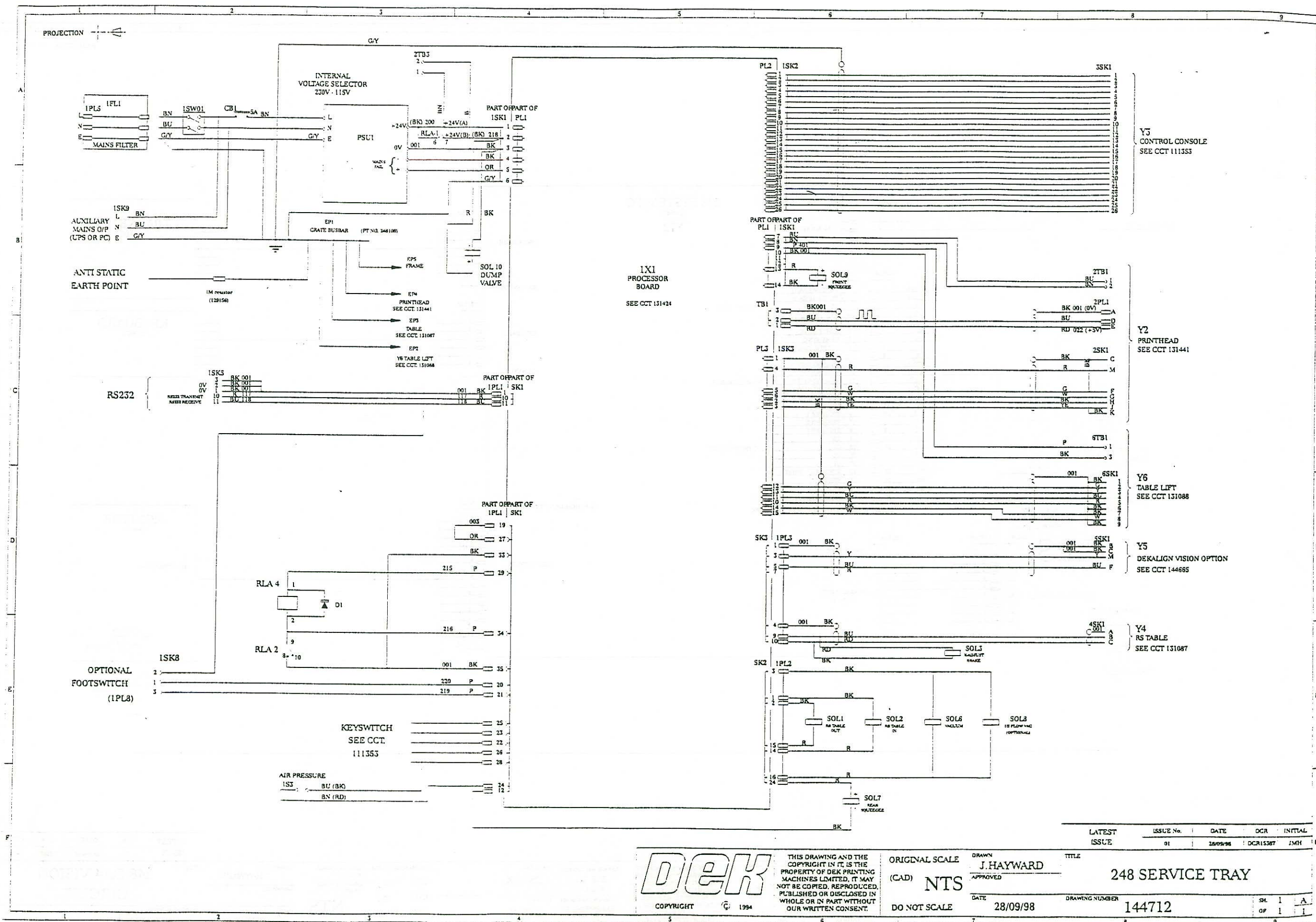
ISSUE	NO	DATE	DCR	INITIAL
ISSUE	03	10/03/97	DCR15252	JPN
TITLE				
248CE Y2 PRINthead CCT				
DRAWING NUMBER				SH. 1 OF 1
131441				A 3

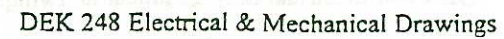


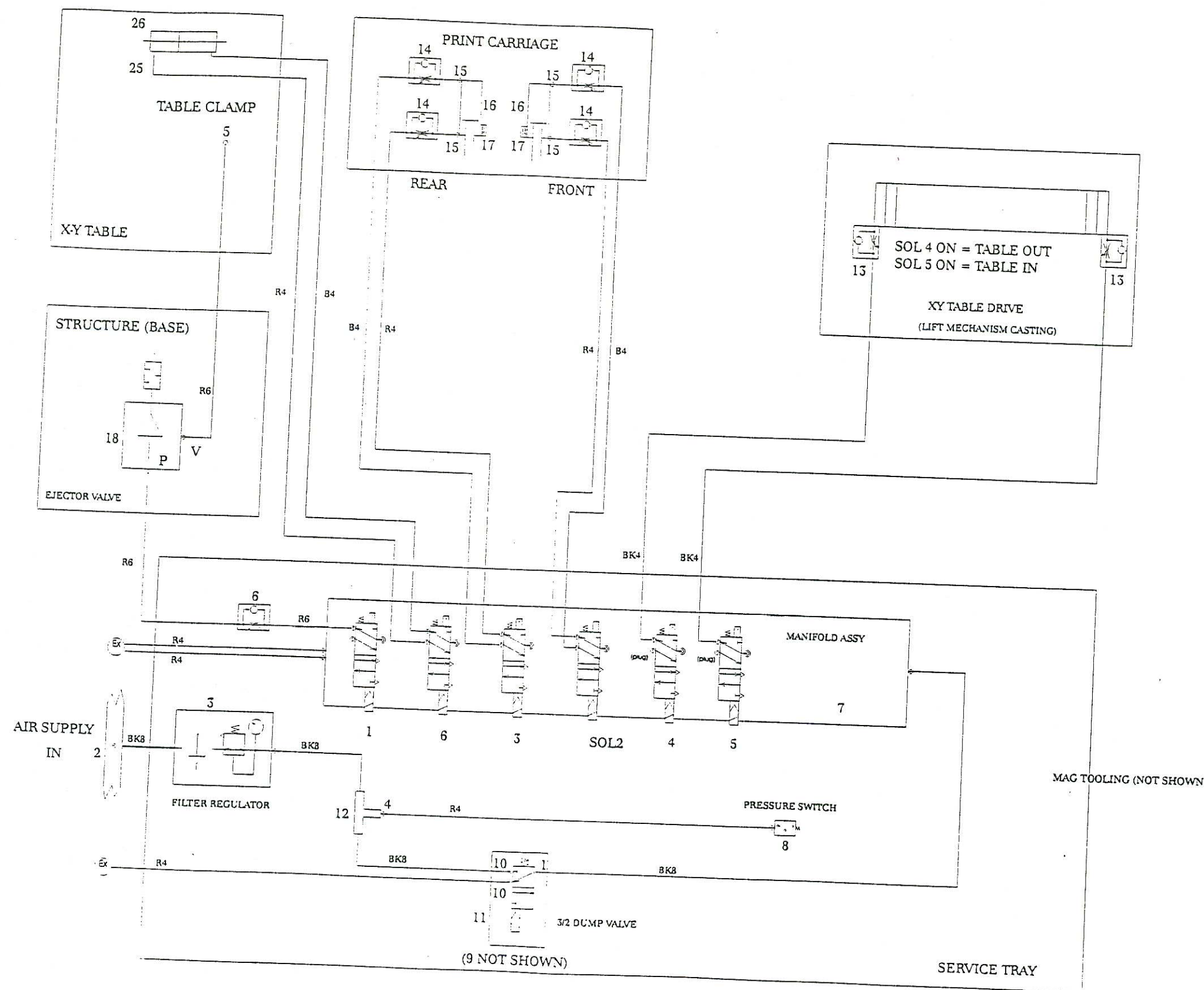
VISION OPTION ONLY



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NOTE:
HIGH FLOW VACUUM
OPTION NOT SHOWN

DEK

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LATEST ISSUE	No.	DATE	DCR	INITIAL
04	10/03/97	15252	JPN	
ORIGINAL SCALE	DRAWN GVA			
(CAD) 1:1	APPROVED			
DO NOT SCALE	DATE 12/94			

ITEM NO.	PART NO.	DESCRIPTION	QTY.
75			
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27			
26	118588	COMPACT CYLINDER	1
25	G5215	STRAIGHT FITTING	2
24	118548	RED TUBING (6mm O.D.) (R6)	N/R
23	C4266	BLACK TUBING (8mm O.D.) (BK8)	N/R
22	G3215	BLUE TUBING (4mm O.D.) (B4)	N/R
21	G3214	RED TUBING (4mm O.D.) (R4)	N/R
20	121267	BLACK TUBING (4mm O.D.) (BK4)	N/R
19	118546	STRAIGHT FITTING (KQS04-M5)	10
18	118535	EJECTOR VALVE	1
17	118569	SWITCH, REED 24VDC NON L.E.D	2
16	118512	CYLINDER DUAL ROD	2
15	111327	ELBOW FITTING (4.0 O.D. x 5mm)	4
14	111309	FLOW CONTROLLER IN-LINE (4.0 O.D.)	4
13	118510	RESTRICTOR MS4 (MTR-IN)	2
12	C4276	TEE CONNECTOR (KQT 08-00)	1
11	118545	3/2 SOLENOID VALVE 1/8" BSP	1
10	118544	STRAIGHT FITTING KQS-08-L01	2
9	118542	PLUG & LEAD FOR SOLENOID	1
8	118518	SWITCH PRESSURE ASSY	1
7	118517	MANIFOLD VALVE ASSY (UKV655)	1
6	118516	RESTRICTOR IN-LINE 6mm	1
5	118515	CONNECTOR UNEQUAL Y 6-4mm	1
4	118514	REDUCER STEM CONNECTOR 6-4mm	1
3	118505	REGULATOR FILTER ASSY (UKA346)	1
2	111316	BULKHEAD (8mm x 1/4" BSP) (UKM8-02)	1
1	107526	ELBOW (KQL 08-01)	1

248 PNEUMATICS
CIRCUIT DIAGRAM

DRAWING NUMBER
248063

SH 1 A
OF 1 1